

# SKM1400MLI12TM7



SEMITRANS® 10

## IGBT M7 Modules

### SKM1400MLI12TM7

#### Features\*

- High efficient MLI topology
- Symmetrical current sharing
- Low-inductive module design
- High mechanical robustness
- UL recognized, file no. E63532

#### Typical Applications

- 1500V Solar inverters

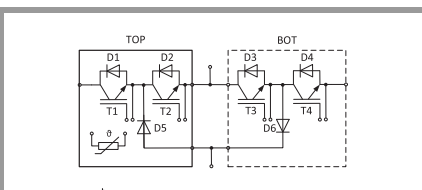
#### Remarks\*

- TOP-Switch
- Recommended  $T_{jop} = -40 \dots 150^\circ\text{C}$
- $I_{DC} \leq 1000\text{A}$  for  $T_{Terminal} = 100^\circ\text{C}$
- IGBT1 : outer IGBTs T1 & T4
- IGBT2 : inner IGBTs T2 & T3
- Diode1 : outer diodes D1 & D4
- Diode2 : inner diodes D2 & D3
- Diode5 : clamping diodes D5 & D6

#### Footnotes

<sup>1)</sup>Please find further technical information on the SEMIKRON website.

Absolute Maximum Ratings			
Symbol	Conditions	Values	Unit
<b>IGBT1</b>			
$V_{CES}$	$T_j = 25^\circ\text{C}$	1200	V
$I_C$	$T_j = 175^\circ\text{C}$	$T_c = 25^\circ\text{C}$	1770
		$T_c = 100^\circ\text{C}$	1163
$I_{Cnom}$		1400	A
$I_{CRM}$		2800	A
$V_{GES}$		-20 ... 20	V
$t_{psc}$	$V_{CC} = 800\text{ V}, V_{GE} \leq 15\text{ V}, T_j = 25^\circ\text{C}, V_{CES} \leq 1200\text{ V}$	8	$\mu\text{s}$
$T_j$		-40 ... 175	$^\circ\text{C}$
<b>IGBT2</b>			
$V_{CES}$	$T_j = 25^\circ\text{C}$	1200	V
$I_C$	$T_j = 175^\circ\text{C}$	$T_c = 25^\circ\text{C}$	1770
		$T_c = 100^\circ\text{C}$	1163
$I_{Cnom}$		1400	A
$I_{CRM}$		2800	A
$V_{GES}$		-20 ... 20	V
$t_{psc}$	$V_{CC} = 800\text{ V}, V_{GE} \leq 15\text{ V}, T_j = 25^\circ\text{C}, V_{CES} \leq 1200\text{ V}$	8	$\mu\text{s}$
$T_j$		-40 ... 175	$^\circ\text{C}$
<b>Diode1</b>			
$V_{RRM}$	$T_j = 25^\circ\text{C}$	1200	V
$I_F$	$T_j = 175^\circ\text{C}$	$T_c = 25^\circ\text{C}$	1831
		$T_c = 100^\circ\text{C}$	1171
$I_{FRM}$		2800	A
$I_{FSM}$	$t_p = 10\text{ ms}, \sin 180^\circ, T_j = 25^\circ\text{C}$	7296	A
$T_j$		-40 ... 175	$^\circ\text{C}$
<b>Diode2</b>			
$V_{RRM}$	$T_j = 25^\circ\text{C}$	1200	V
$I_F$	$T_j = 175^\circ\text{C}$	$T_c = 25^\circ\text{C}$	1831
		$T_c = 100^\circ\text{C}$	1171
$I_{FRM}$		2800	A
$I_{FSM}$	$t_p = 10\text{ ms}, \sin 180^\circ, T_j = 25^\circ\text{C}$	7296	A
$T_j$		-40 ... 175	$^\circ\text{C}$
<b>Diode5</b>			
$V_{RRM}$	$T_j = 25^\circ\text{C}$	1200	V
$I_F$	$T_j = 175^\circ\text{C}$	$T_c = 25^\circ\text{C}$	1831
		$T_c = 100^\circ\text{C}$	1171
$I_{FRM}$		2800	A
$I_{FSM}$	$t_p = 10\text{ ms}, \sin 180^\circ, T_j = 25^\circ\text{C}$	7296	A
$T_j$		-40 ... 175	$^\circ\text{C}$
<b>Module</b>			
$I_{t(RMS)}$		1000	A
$T_{stg}$	module without TIM	-40 ... 150	$^\circ\text{C}$
$V_{isol}$	AC sinus 50 Hz, $t = 1\text{ min}$	4000	V



MLI TOP-Switch

# SKM1400MLI12TM7



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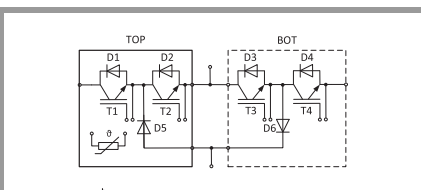
- 1500V Solar inverters

#### Remarks\*

- TOP-Switch
- Recommended  $T_{jop} = -40 \dots 150^\circ\text{C}$
- $I_{DC} \leq 1000\text{A}$  for  $T_{Terminal} = 100^\circ\text{C}$
- IGBT1 : outer IGBTs T1 & T4
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#### Footnotes

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MLI TOP-Switch

Characteristics						
Symbol	Conditions		min.	typ.	max.	Unit
<b>IGBT1</b>						
$V_{CE(sat)}$	$I_C = 1400\text{ A}$ $V_{GE} = 15\text{ V}$ chipelevel	$T_j = 25^\circ\text{C}$	1.55	1.94		V
		$T_j = 150^\circ\text{C}$	1.81	2.48		V
$V_{CE0}$	chipelevel	$T_j = 25^\circ\text{C}$	0.86	0.96		V
		$T_j = 150^\circ\text{C}$	0.75	0.93		V
$r_{CE}$	$V_{GE} = 15\text{ V}$ chipelevel	$T_j = 25^\circ\text{C}$	0.49	0.70		m $\Omega$
		$T_j = 150^\circ\text{C}$	0.76	1.11		m $\Omega$
$V_{GE(th)}$	$V_{CE} = 10\text{ V}, I_C = 138\text{ mA}$		5.4	6	6.6	V
$I_{CES}$	$V_{GE} = 0\text{ V}, V_{CE} = 1200\text{ V}, T_j = 25^\circ\text{C}$				5	mA
$C_{ies}$	$V_{CE} = 10\text{ V}$ $V_{GE} = 0\text{ V}$	$f = 1\text{ MHz}$		264.0		nF
$C_{oes}$		$f = 1\text{ MHz}$		8.29		nF
$C_{res}$		$f = 1\text{ MHz}$		3.24		nF
$Q_G$	$V_{GE} = -15\text{ V} \dots +15\text{ V}$			12300		nC
$R_{Gint}$	$T_j = 25^\circ\text{C}$			0.5		$\Omega$
$t_{d(on)}$	$V_{CC} = 600\text{ V}$	$T_j = 150^\circ\text{C}$		486		ns
$t_r$	$I_C = 1400\text{ A}$	$T_j = 150^\circ\text{C}$		183		ns
$E_{on}$	$V_{GE} = +15/-15\text{ V}$ $R_{Gon} = 1.2\ \Omega$	$T_j = 150^\circ\text{C}$		268		mJ
$t_{d(off)}$	$R_{Goff} = 1\ \Omega$	$T_j = 150^\circ\text{C}$		684		ns
$t_f$	$di/dt_{on} = 7800\text{ A}/\mu\text{s}$ $di/dt_{off} = 12400\text{ A}/\mu\text{s}$	$T_j = 150^\circ\text{C}$		100		ns
$E_{off}$	$dv/dt = 5000\text{ V}/\mu\text{s}$	$T_j = 150^\circ\text{C}$		177		mJ
$R_{th(j-c)}$	per IGBT				0.028	K/W
$R_{th(c-s)}$	per IGBT ( $\lambda_{grease} = 0.81\text{ W}/(\text{m}^2\text{K})$ )			0.017		K/W
$R_{th(c-s)}$	per IGBT, pre-applied phase change material			0.013		K/W
<b>IGBT2</b>						
$V_{CE(sat)}$	$I_C = 1400\text{ A}$ $V_{GE} = 15\text{ V}$ chipelevel	$T_j = 25^\circ\text{C}$	1.55	1.94		V
		$T_j = 150^\circ\text{C}$	1.81	2.48		V
$V_{CE0}$	chipelevel	$T_j = 25^\circ\text{C}$	0.86	0.96		V
		$T_j = 150^\circ\text{C}$	0.75	0.93		V
$r_{CE}$	$V_{GE} = 15\text{ V}$ chipelevel	$T_j = 25^\circ\text{C}$	0.49	0.70		m $\Omega$
		$T_j = 150^\circ\text{C}$	0.75	1.11		m $\Omega$
$V_{GE(th)}$	$V_{CE} = 10\text{ V}, I_C = 138\text{ mA}$		5.4	6	6.6	V
$I_{CES}$	$V_{GE} = 0\text{ V}, V_{CE} = 1200\text{ V}, T_j = 25^\circ\text{C}$				5	mA
$C_{ies}$	$V_{CE} = 10\text{ V}$ $V_{GE} = 0\text{ V}$	$f = 1\text{ MHz}$		264.0		nF
$C_{oes}$		$f = 1\text{ MHz}$		8.29		nF
$C_{res}$		$f = 1\text{ MHz}$		3.24		nF
$Q_G$	$V_{GE} = -15\text{ V} \dots +15\text{ V}$			12300		nC
$R_{Gint}$	$T_j = 25^\circ\text{C}$			0.5		$\Omega$
$t_{d(on)}$	$V_{CC} = 600\text{ V}$	$T_j = 150^\circ\text{C}$		509		ns
$t_r$	$I_C = 1400\text{ A}$	$T_j = 150^\circ\text{C}$		244		ns
$E_{on}$	$V_{GE} = +15/-15\text{ V}$ $R_{Gon} = 1.4\ \Omega$	$T_j = 150^\circ\text{C}$		202		mJ
$t_{d(off)}$	$R_{Goff} = 5.1\ \Omega$	$T_j = 150^\circ\text{C}$		1716		ns
$t_f$	$di/dt_{on} = 6500\text{ A}/\mu\text{s}$ $di/dt_{off} = 7700\text{ A}/\mu\text{s}$	$T_j = 150^\circ\text{C}$		194		ns
$E_{off}$	$dv/dt = 2600\text{ V}/\mu\text{s}$	$T_j = 150^\circ\text{C}$		287		mJ
$R_{th(j-c)}$	per IGBT				0.028	K/W
$R_{th(c-s)}$	per IGBT ( $\lambda_{grease} = 0.81\text{ W}/(\text{m}^2\text{K})$ )			0.017		K/W
$R_{th(c-s)}$	per IGBT, pre-applied phase change material			0.013		K/W

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- UL recognized, file no. E63532

#### Typical Applications

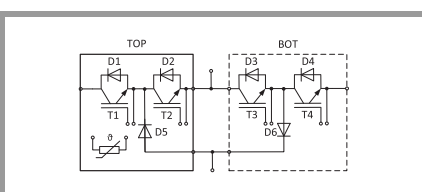
- 1500V Solar inverters

#### Remarks\*

- TOP-Switch
- Recommended  $T_{jop} = -40 \dots 150^\circ\text{C}$
- $I_{DC} \leq 1000\text{A}$  for  $T_{Terminal} = 100^\circ\text{C}$
- IGBT1 : outer IGBTs T1 & T4
- IGBT2 : inner IGBTs T2 & T3
- Diode1 : outer diodes D1 & D4
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#### Footnotes

<sup>1)</sup>Please find further technical information on the SEMIKRON website.



MLI TOP-Switch

Characteristics						
Symbol	Conditions		min.	typ.	max.	Unit
<b>Diode1</b>						
$V_F = V_{EC}$	$I_F = 1400\text{ A}$ $V_{GE} = 0\text{ V}$ chipelevel	$T_j = 25^\circ\text{C}$		2.07	2.38	V
		$T_j = 150^\circ\text{C}$		1.97	2.28	V
$V_{F0}$	chipelevel	$T_j = 25^\circ\text{C}$		1.30	1.50	V
		$T_j = 150^\circ\text{C}$		0.90	1.10	V
$r_F$	chipelevel	$T_j = 25^\circ\text{C}$		0.55	0.63	m $\Omega$
		$T_j = 150^\circ\text{C}$		0.77	0.84	m $\Omega$
$I_{RRM}$	$I_F = 1400\text{ A}$	$T_j = 150^\circ\text{C}$		667		A
$Q_{rr}$	$di/dt_{off} = 6500\text{ A}/\mu\text{s}$ $V_{CC} = 600\text{ V}$	$T_j = 150^\circ\text{C}$		187		$\mu\text{C}$
$E_{rr}$	$V_{GE} = +15/-15\text{ V}$	$T_j = 150^\circ\text{C}$		76		mJ
$R_{th(j-c)}$	per diode				0.033	K/W
$R_{th(c-s)}$	per Diode ( $\lambda_{grease} = 0.81\text{ W}/(\text{m}^*\text{K})$ )			0.0195		K/W
$R_{th(c-s)}$	per Diode, pre-applied phase change material			0.015		K/W
<b>Diode2</b>						
$V_F = V_{EC}$	$I_F = 1400\text{ A}$ $V_{GE} = 0\text{ V}$ chipelevel	$T_j = 25^\circ\text{C}$		2.07	2.38	V
		$T_j = 150^\circ\text{C}$		1.97	2.28	V
$V_{F0}$	chipelevel	$T_j = 25^\circ\text{C}$		1.30	1.50	V
		$T_j = 150^\circ\text{C}$		0.90	1.10	V
$r_F$	chipelevel	$T_j = 25^\circ\text{C}$		0.55	0.63	m $\Omega$
		$T_j = 150^\circ\text{C}$		0.77	0.84	m $\Omega$
$I_{RRM}$	$I_F = 1400\text{ A}$	$T_j = 150^\circ\text{C}$		667		A
$Q_{rr}$	$di/dt_{off} = 6500\text{ A}/\mu\text{s}$ $V_R = 600\text{ V}$	$T_j = 150^\circ\text{C}$		187		$\mu\text{C}$
$E_{rr}$ <sup>1)</sup>	$V_{GE} = +15/-15\text{ V}$	$T_j = 150^\circ\text{C}$		-		mJ
$R_{th(j-c)}$	per diode				0.033	K/W
$R_{th(c-s)}$	per Diode ( $\lambda_{grease} = 0.81\text{ W}/(\text{m}^*\text{K})$ )			0.0195		K/W
$R_{th(c-s)}$	per Diode, pre-applied phase change material			0.015		K/W
<b>Diode5</b>						
$V_F = V_{EC}$	$I_F = 1400\text{ A}$ chipelevel	$T_j = 25^\circ\text{C}$		2.07	2.38	V
		$T_j = 150^\circ\text{C}$		1.97	2.28	V
$V_{F0}$	chipelevel	$T_j = 25^\circ\text{C}$		1.30	1.50	V
		$T_j = 150^\circ\text{C}$		0.90	1.10	V
$r_F$	chipelevel	$T_j = 25^\circ\text{C}$		0.55	0.63	m $\Omega$
		$T_j = 150^\circ\text{C}$		0.77	0.84	m $\Omega$
$I_{RRM}$	$I_F = 1400\text{ A}$	$T_j = 150^\circ\text{C}$		632		A
$Q_{rr}$	$di/dt_{off} = 7870\text{ A}/\mu\text{s}$ $V_R = 600\text{ V}$	$T_j = 150^\circ\text{C}$		185		$\mu\text{C}$
$E_{rr}$	$V_{GE} = +15/-15\text{ V}$	$T_j = 150^\circ\text{C}$		66		mJ
$R_{th(j-c)}$	per diode				0.033	K/W
$R_{th(c-s)}$	per Diode ( $\lambda_{grease} = 0.81\text{ W}/(\text{m}^*\text{K})$ )			0.0195		K/W
$R_{th(c-s)}$	per Diode, pre-applied phase change material			0.015		K/W

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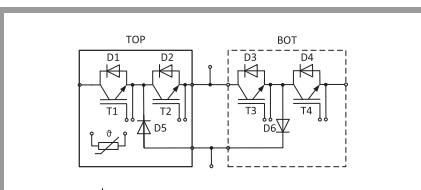
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- Recommended  $T_{jop} = -40 \dots 150^\circ\text{C}$
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#### Footnotes

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Characteristics						
Symbol	Conditions		min.	typ.	max.	Unit
<b>Module</b>						
$L_{SCE1}$				14		nH
$L_{SCE2}$				42		nH
$R_{CC'+EE'}$	measured per switch	$T_C = 25^\circ\text{C}$		0.1		m $\Omega$
		$T_C = 125^\circ\text{C}$		0.15		m $\Omega$
$R_{th(c-s)1}$	calculated without thermal coupling ( $\lambda_{grease}=0.81 \text{ W/(m}^2\text{K)}$ )			0.0037		K/W
$R_{th(c-s)2}$	including thermal coupling, $T_s$ underneath module ( $\lambda_{grease}=0.81 \text{ W/(m}^2\text{K)}$ )			0.006		K/W
$R_{th(c-s)2}$	including thermal coupling, $T_s$ underneath module, pre-applied phase change material			0.005		K/W
$M_s$	to heat sink M5		4		6	Nm
$M_t$	to terminals M8		8		10	Nm
	to terminals M4		1.8		2.1	Nm
w					1250	g
<b>Temperature Sensor</b>						
$R_{100}$	$T_C=100^\circ\text{C}$ ( $R_{25}=5 \text{ k}\Omega$ )			$493 \pm 5\%$		$\Omega$
$B_{100/125}$	$R_{(T)}=R_{100}\exp[B_{100/125}(1/T-1/T_{100})]$ ; T[K];			$3550 \pm 2\%$		K



MLI TOP-Switch

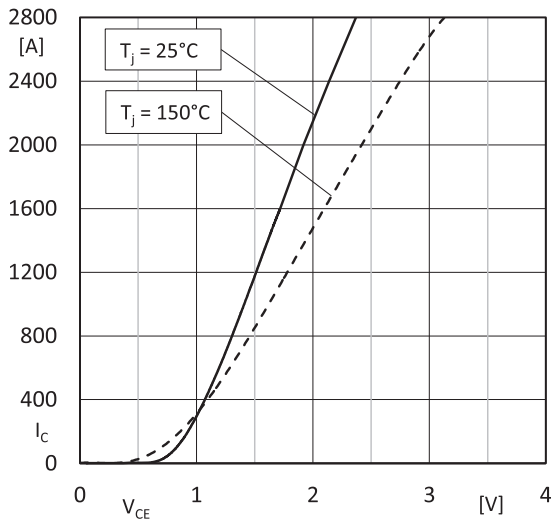


Fig. 1: Typ. IGBT1 output characteristics  $I_C=f(V_{CE})$ ,  $V_{GE}=15V$  (chipelevel)

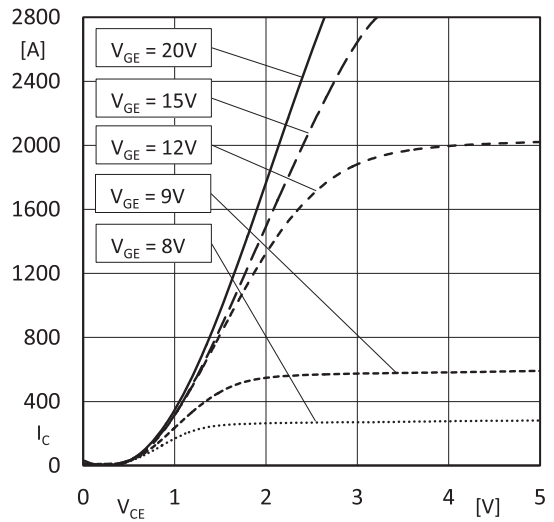


Fig. 2: Typ. IGBT1 output characteristics  $I_C=f(V_{CE})$ ,  $T_j=150^\circ C$  (chipelevel)

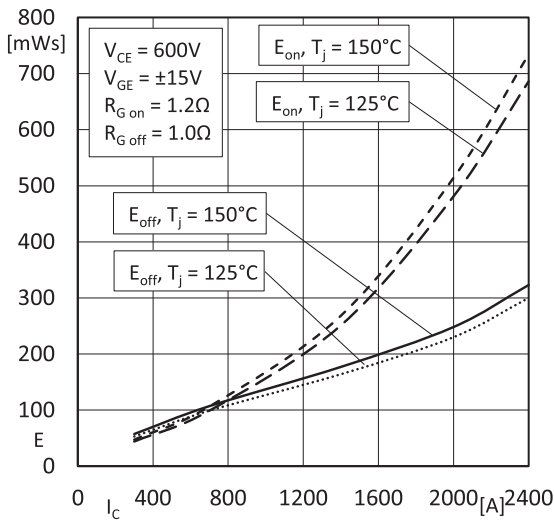


Fig. 3: Typ. IGBT1 switching losses  $E=f(I_C)$

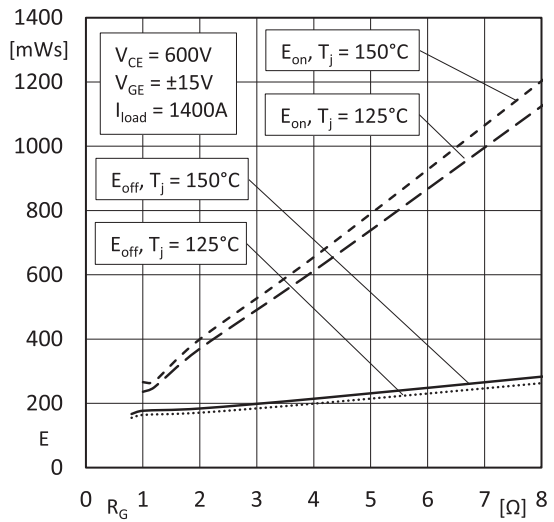


Fig. 4: Typ. IGBT1 switching losses  $E=f(R_G)$

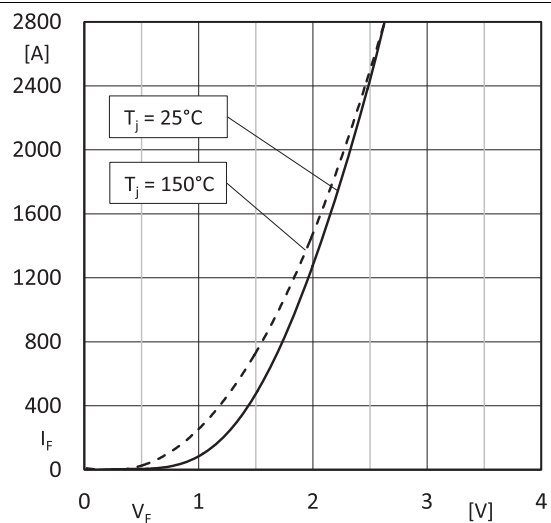


Fig. 5: Typ. Diode5 forward characteristics  $I_F=f(V_F)$  (chipelevel)

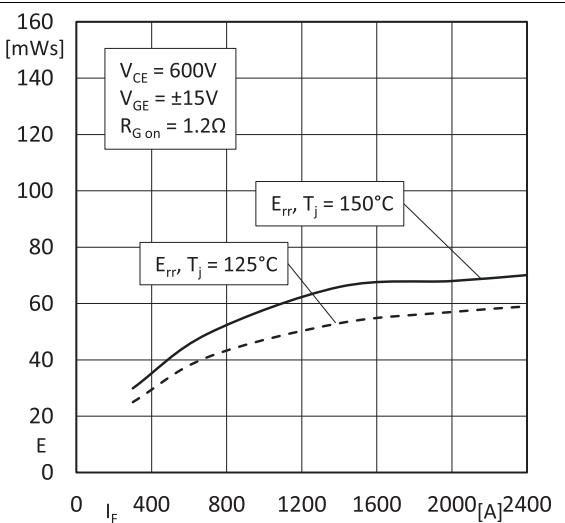


Fig. 6: Typ. Diode5 switching losses  $E=f(I_F)$

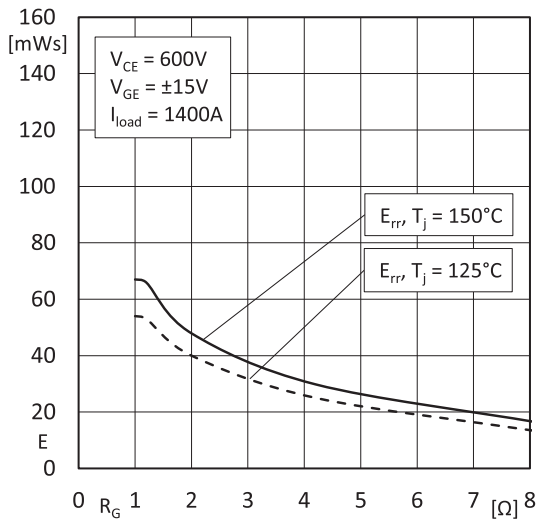


Fig. 7: Typ. Diode5 switching losses  $E=f(R_G)$

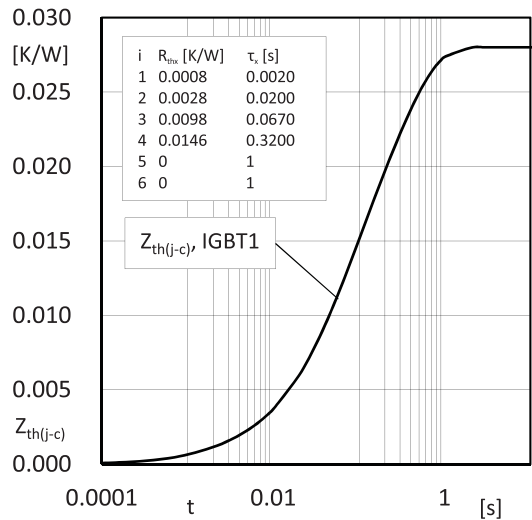


Fig. 8: IGBT1 transient thermal impedance

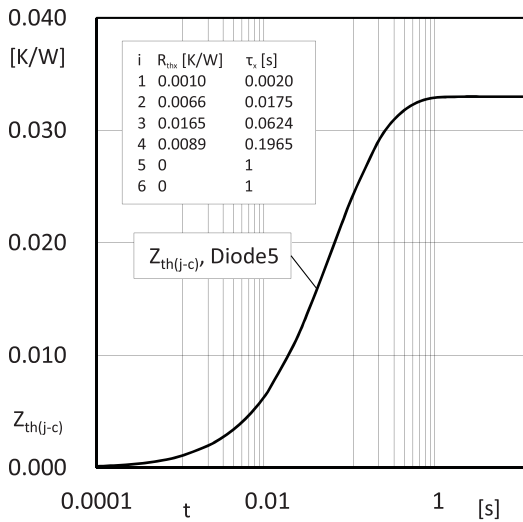


Fig. 9: Diode5 transient thermal impedance

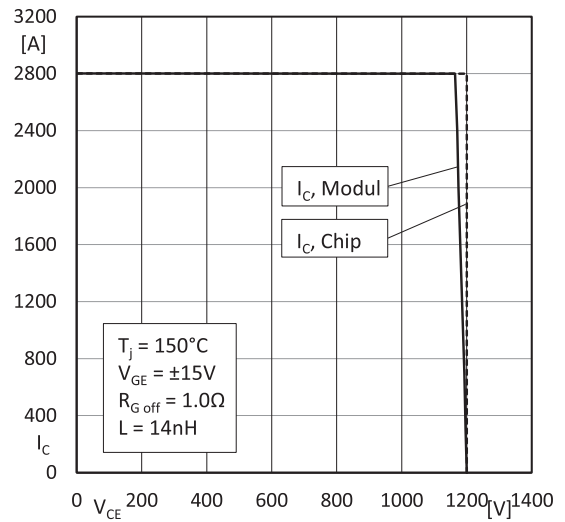


Fig. 10: RBSOA IGBT1

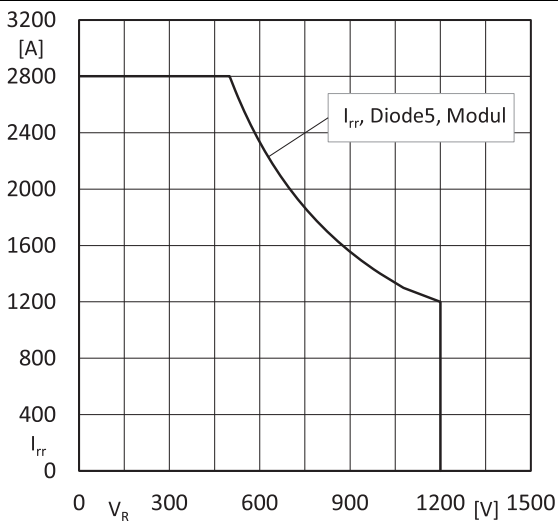


Fig. 11: RBSOA Diode5

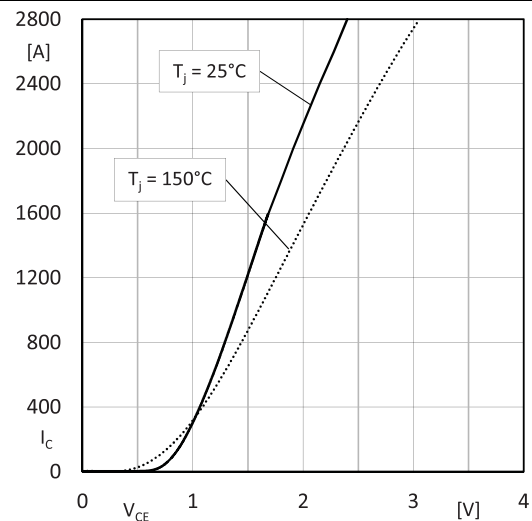


Fig. 12: Typ. IGBT2 output characteristics  $I_C=f(V_{CE})$ ,  $V_{GE}=15\text{V}$  (chipllevel)

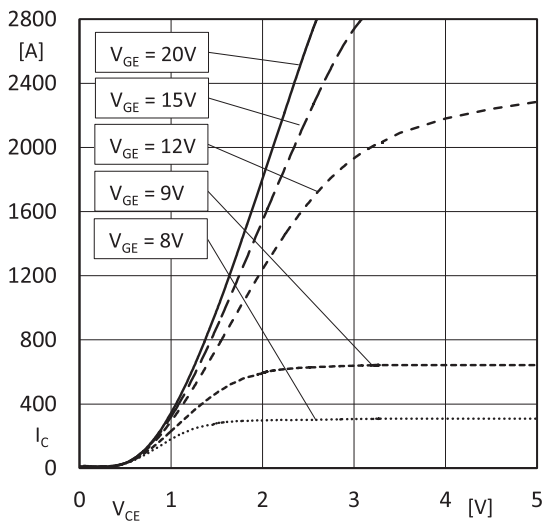


Fig. 13: Typ. IGBT2 output characteristics  $I_C=f(V_{CE})$ ,  $T_j=150^\circ\text{C}$  (chipevel)

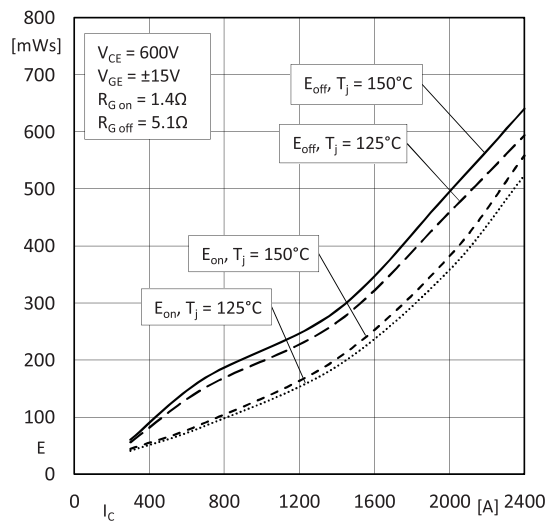


Fig. 14: Typ. IGBT2 switching losses  $E=f(I_C)$

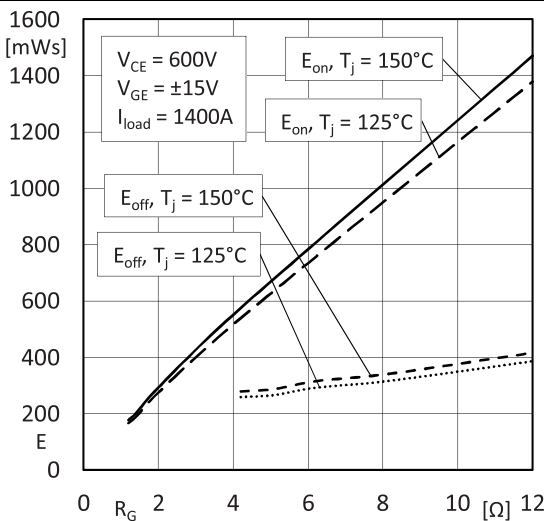


Fig. 15: Typ. IGBT2 switching losses  $E=f(R_G)$

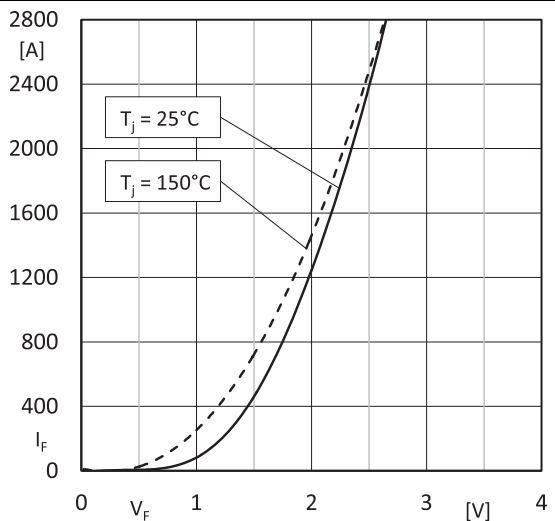


Fig. 16: Typ. Diode1 forward characteristics  $I_F=f(V_F)$  (chipevel)

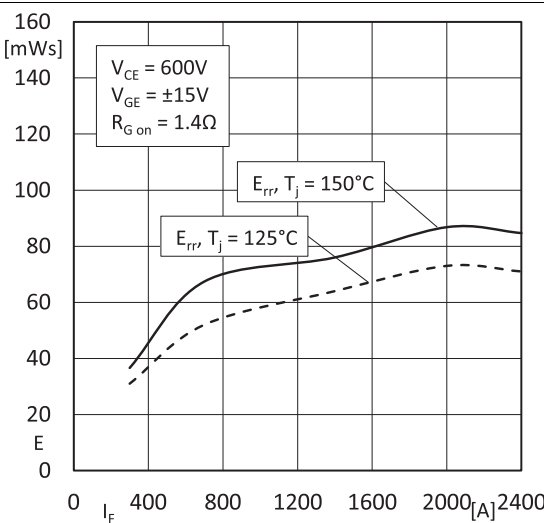


Fig. 17: Typ. Diode1 switching losses  $E=f(I_F)$

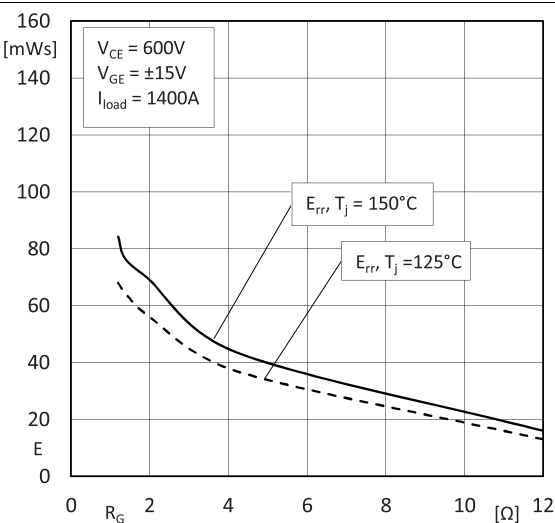


Fig. 18: Typ. Diode1 switching losses  $E=f(R_G)$

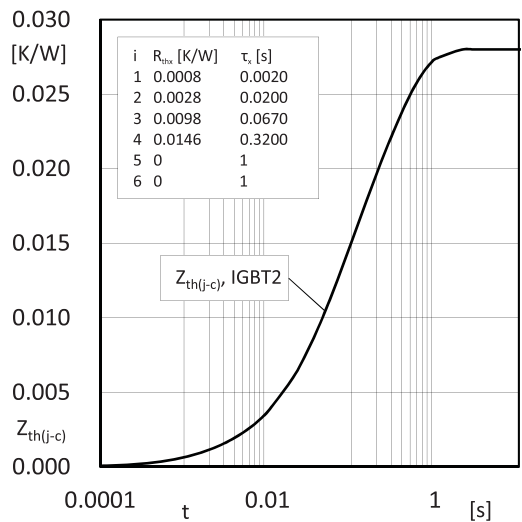


Fig. 19: IGBT2 transient thermal impedance

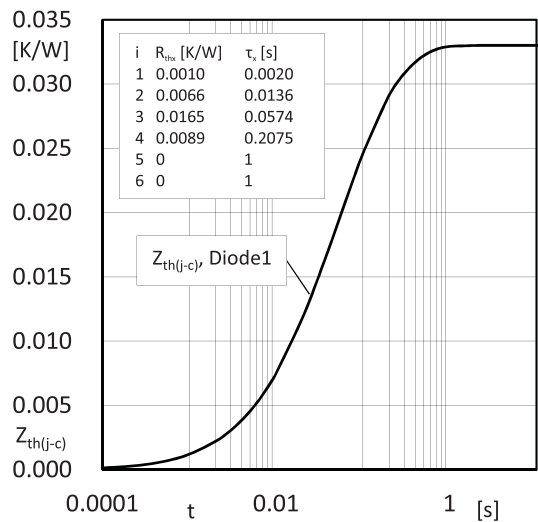


Fig. 20: Diode1 transient thermal impedance

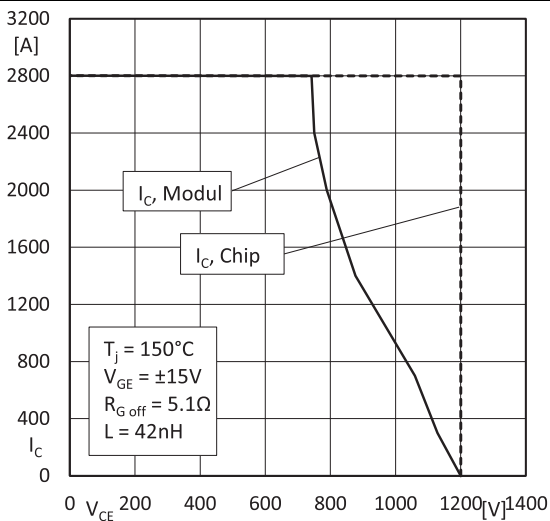


Fig. 21: RBSOA IGBT2

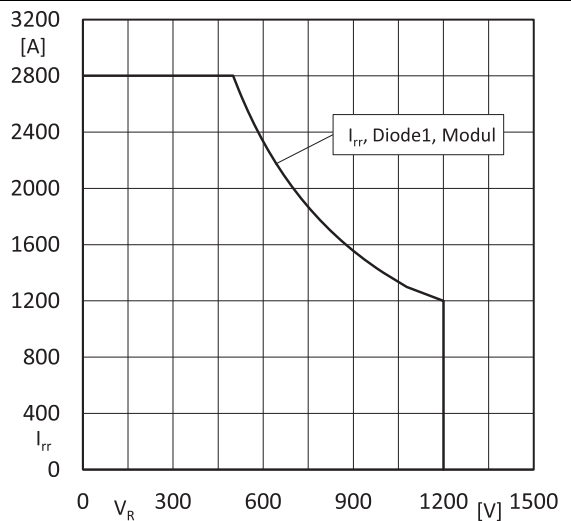


Fig. 22: RBSOA Diode1

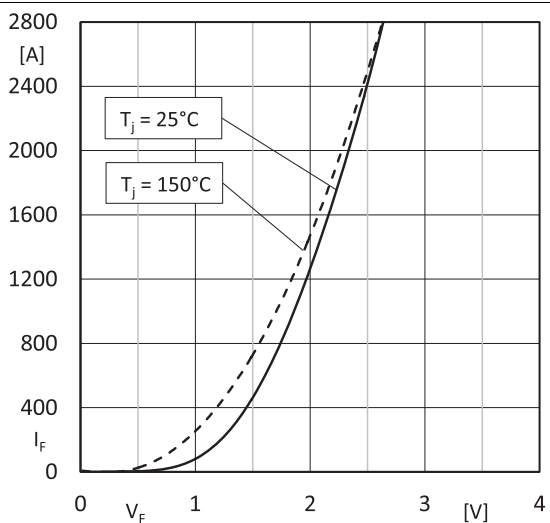


Fig. 23: Typ. Diode2 forward characteristics  $I_F=f(V_F)$  (chipllevel)

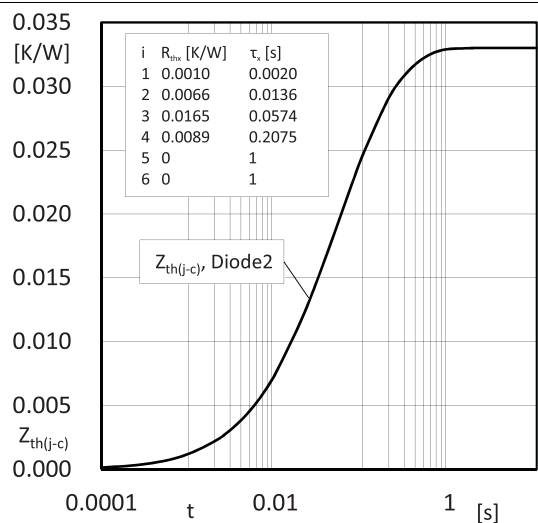


Fig. 24: Diode2 transient thermal impedance



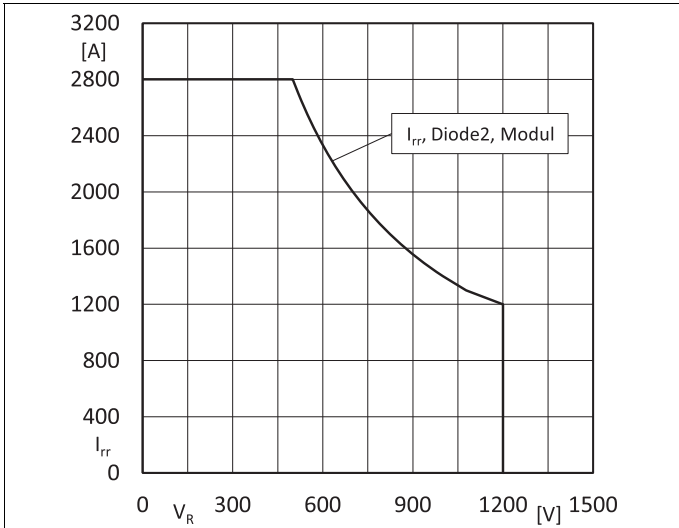


Fig. 25: RBSOA Diode2

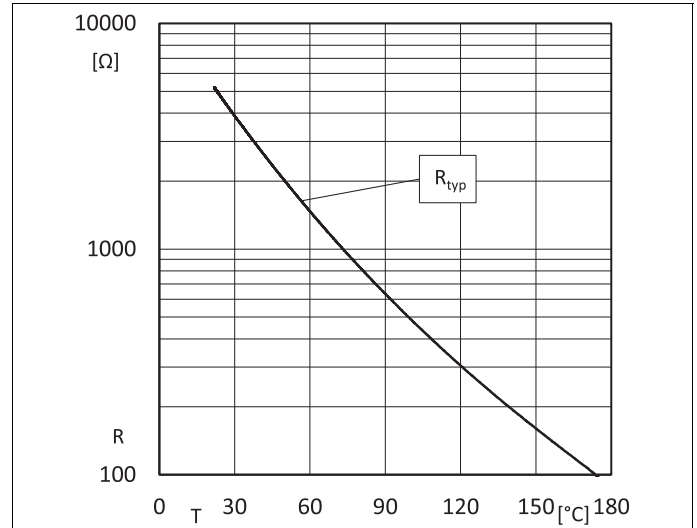


Fig. 26: Typ. NTC characteristics

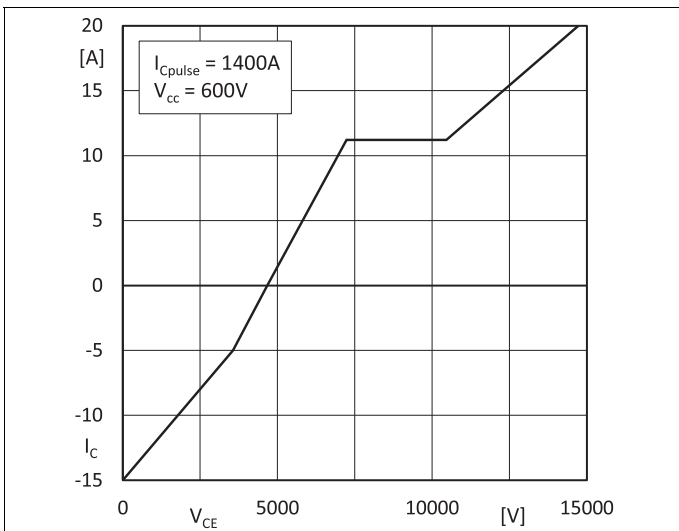


Fig. 27: Typ. gate charge characteristic of IGBT1

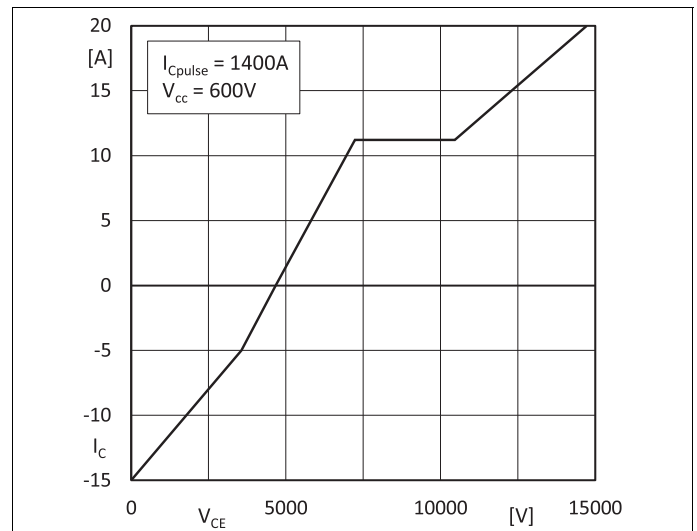


Fig. 28: Typ. gate charge characteristic of IGBT2

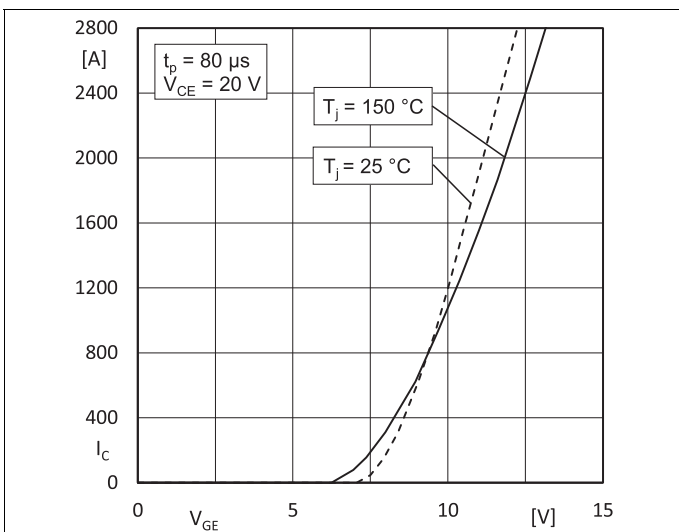
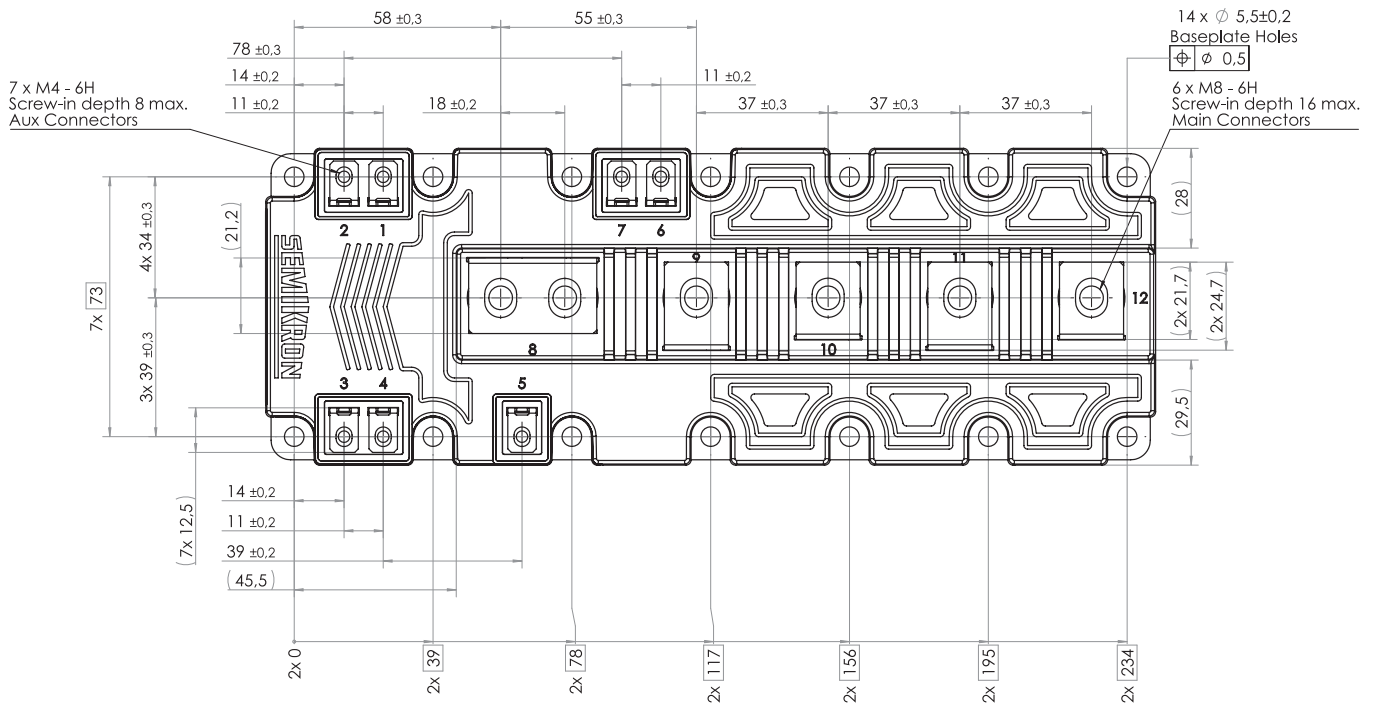
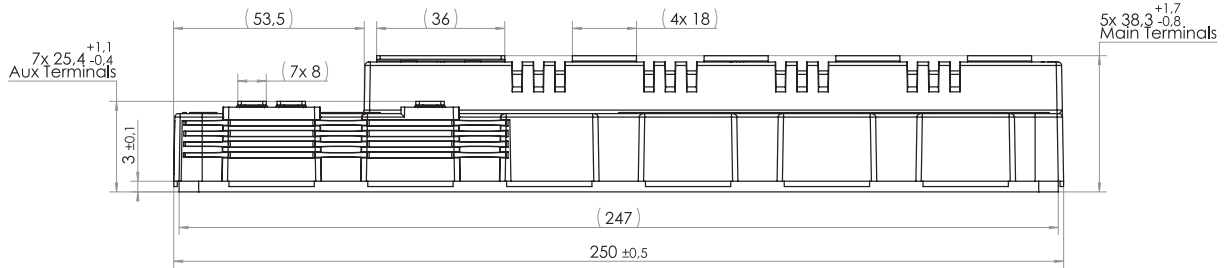
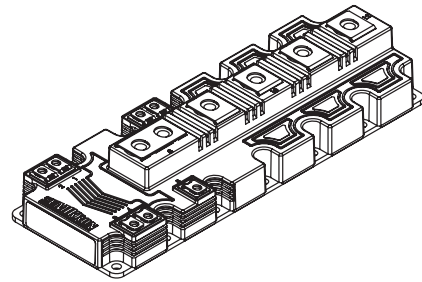
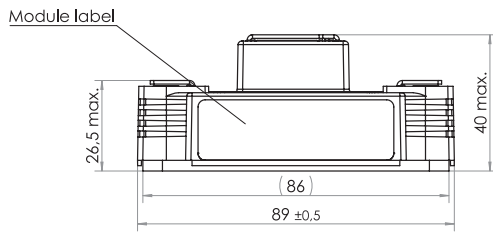


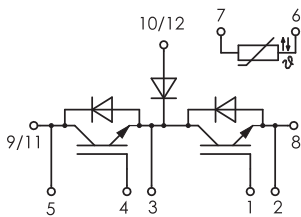
Fig. 29: Typ. transfer characteristic

# SKM1400MLI12TM7



- Dimensions in mm
- General tolerances  $\pm 0.5\text{mm}$

## SEMITRANS 10



## TOP MLI

This is an electrostatic discharge sensitive device (ESDS) due to international standard IEC 61340.

## **\*IMPORTANT INFORMATION AND WARNINGS**

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