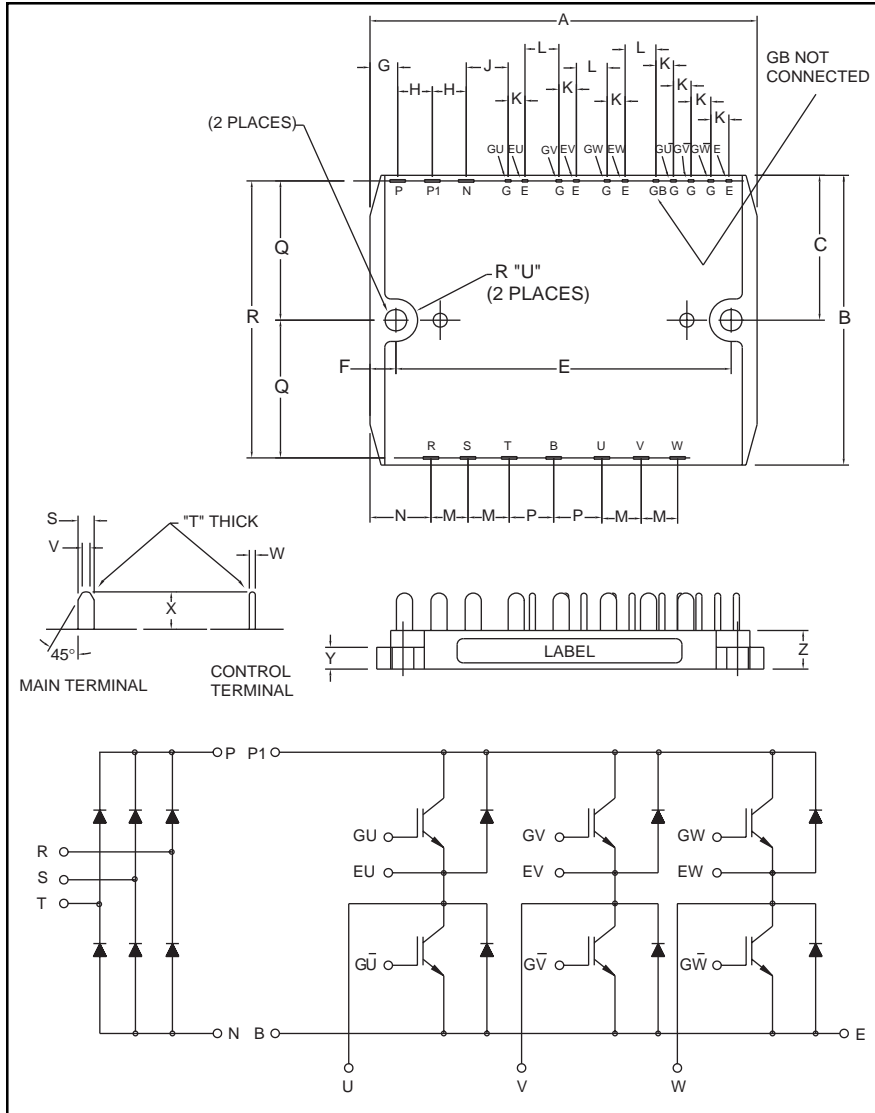


### CI Module

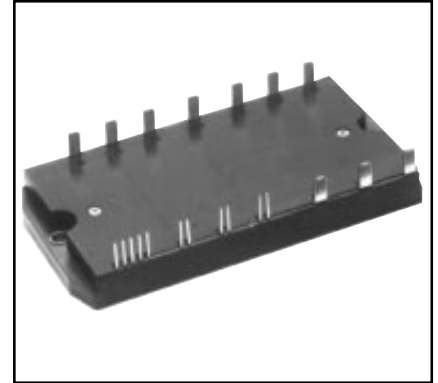
Three Phase Converter +  
Three Phase Inverter  
25 Amperes/1200 Volts



Outline Drawing and Circuit Diagram

Dimensions	Inches	Millimeters
A	4.53	115.0
B	2.36	60.0
C	1.18	30.0
D	0.18	4.5
E	4.13	105.0
F	0.20	5.0
G	0.31	8.0
H	0.59	15.0
J	0.68	17.2
K	0.10	2.54
L	0.40	10.16
M	0.49	12.5

Dimensions	Inches	Millimeters
N	0.51	13.0
P	0.59	15.0
Q	1.14	29.0
R	2.28	58.0
S	0.16	4.0
T	0.02	0.6
U	0.22	5.5
V	0.08	2.0
W	0.02	0.6
X	0.35	9.0
Y	0.25	6.3
Z	0.47	12.0



### Description:

Powerex CI Modules are designed for use in switching applications. Each module consists of a three phase diode converter section and a three phase IGBT inverter section. All components and interconnects are isolated from the heat sinking baseplate, offering simplified system assembly and thermal management.

### Features:

- Low Drive Power
- Low  $V_{CE(sat)}$
- Discrete Super-Fast Recovery (70ns) Free-Wheel Diodes
- High Frequency Operation (20-25 kHz)
- Isolated Baseplate for Easy Heat Sinking

### Applications:

- AC Motor Control
- Motion/Servo Control
- General Purpose Inverters
- Robotics

### Ordering Information:

Example: Select the complete nine digit module part number you desire from the table below - i.e. CM25MD1-24H is a 1200V ( $V_{CES}$ ), 25 Ampere CI Power Module.

Type	Current Rating Amperes	$V_{CES}$ Volts (x 50)
CM	25	24

**CM25MD1-24H**

**CI Module**

**Three Phase Converter + Three Phase Inverter**

25 Amperes/1200 Volts

**Absolute Maximum Ratings,  $T_j = 25^\circ\text{C}$  unless otherwise specified**

Characteristics	Symbol	CM25MD1-24H	Units
Power Device Junction Temperature	$T_j$	-40 to 150	$^\circ\text{C}$
Storage Temperature	$T_{\text{stg}}$	-40 to 125	$^\circ\text{C}$
Mounting Torque, M4 Mounting Screws	—	13	in-lb
Module Weight (Typical)	—	100	Grams
Isolation Voltage, AC 1 minute, 60Hz	$V_{\text{RMS}}$	2500	Volts

**Converter Sector**

Repetitive Peak Reverse Voltage	$V_{\text{RRM}}$	1600	Volts
Recommended AC Input Voltage	$E_a$	440	Volts
DC Output Current	$I_o$	25	Amperes
Surge (Non-repetitive) Forward Current	$I_{\text{FSM}}$	250	Amperes
$I^2t$ for Fusing	$I^2t$	260	$\text{A}^2\text{s}$

**IGBT Inverter Sector**

Collector-Emitter Voltage (G-E Short)	$V_{\text{CES}}$	1200	Volts
Gate-Emitter Voltage (C-E Short)	$V_{\text{GES}}$	$\pm 20$	Volts
Collector Current	$I_c$	25	Amperes
Collector Current (Pulse)*	$I_{\text{CM}}$	50	Amperes
Emitter Current**	$I_e$	25	Amperes
Emitter Current** (Pulse)*	$I_{\text{EM}}$	50	Amperes
Maximum Collector Dissipation	$P_c$	104	Watts

**Electrical and Mechanical Characteristics,  $T_j = 25^\circ\text{C}$  unless otherwise specified**

Characteristics	Symbol	Test Conditions	Min.	Typ.	Max.	Units
<b>Converter Sector</b>						
Repetitive Reverse Current	$I_{\text{RRM}}$	$V_R = V_{\text{RRM}}, T_j = 150^\circ\text{C}$	—	—	8	mA
Forward Voltage Drop	$V_{\text{FM}}$	$I_F = 25\text{A}$	—	—	1.5	Volts
Thermal Resistance (Junction-to-Fin)	$R_{\text{th(j-f)}}$	Per Diode	—	—	1.7	$^\circ\text{C/W}$
<b>IGBT Inverter Sector</b>						
Collector Cutoff Current	$I_{\text{CES}}$	$V_{\text{CE}} = V_{\text{CES}}, V_{\text{GE}} = 0\text{V}$	—	—	1	mA
Gate-Emitter Threshold Voltage	$V_{\text{GE(th)}}$	$V_{\text{CE}} = 10\text{V}, I_c = 2.5\text{mA}$	4.5	6.0	7.5	Volts
Gate-Emitter Cutoff Current	$I_{\text{GES}}$	$V_{\text{GE}} = V_{\text{GES}}, V_{\text{CE}} = 0\text{V}$	—	—	0.5	$\mu\text{A}$
Collector-Emitter Saturation Voltage	$V_{\text{CE(sat)}}$	$V_{\text{GE}} = 15\text{V}, I_c = 25\text{A}, T_j = 25^\circ\text{C}$	—	2.7	3.4	Volts
		$V_{\text{GE}} = 15\text{V}, I_c = 25\text{A}, T_j = 150^\circ\text{C}$	—	2.45	—	Volts
Input Capacitance	$C_{\text{ies}}$		—	—	5.0	nF
Output Capacitance	$C_{\text{oes}}$	$V_{\text{GE}} = 0\text{V}, V_{\text{CE}} = 10\text{V}$	—	—	3.8	nF
Reverse Transfer Capacitance	$C_{\text{res}}$		—	—	1.0	nF
Total Gate Charge	$Q_G$	$V_{\text{CC}} = 600\text{V}, I_c = 25\text{A}, V_{\text{GE}} = 15\text{V}$	—	125	—	nC
Resistive	Turn-on Time	$V_{\text{GE1}} = V_{\text{GE2}} = 15\text{V},$ $V_{\text{CC}} = 600\text{V}, I_c = 25\text{A},$ $R_g = 13\Omega,$	—	—	100	nS
	Rise Time		$t_r$	—	—	200
Switching	Turn-off Time	Resistive Load	—	—	150	nS
	Fall Time		$t_f$	—	—	350
Emitter-Collector Voltage	$V_{\text{EC}}$	$I_e = 25\text{A}, V_{\text{GE}} = 0\text{V}$	—	—	3.5	Volts
Reverse Recovery Time	$t_{\text{rr}}$	$I_e = 25\text{A}, V_{\text{GE}} = 0\text{V},$	—	—	250	nS
Reverse Recovery Charge	$Q_{\text{rr}}$	$di_e/dt = -50\text{A}/\mu\text{s}$	—	0.22	—	$\mu\text{C}$
Thermal Resistance (Junction-to-Fin)	$R_{\text{th(j-f)}}$	Per IGBT	—	—	1.2	$^\circ\text{C/W}$
		Per FWDi	—	—	1.9	$^\circ\text{C/W}$

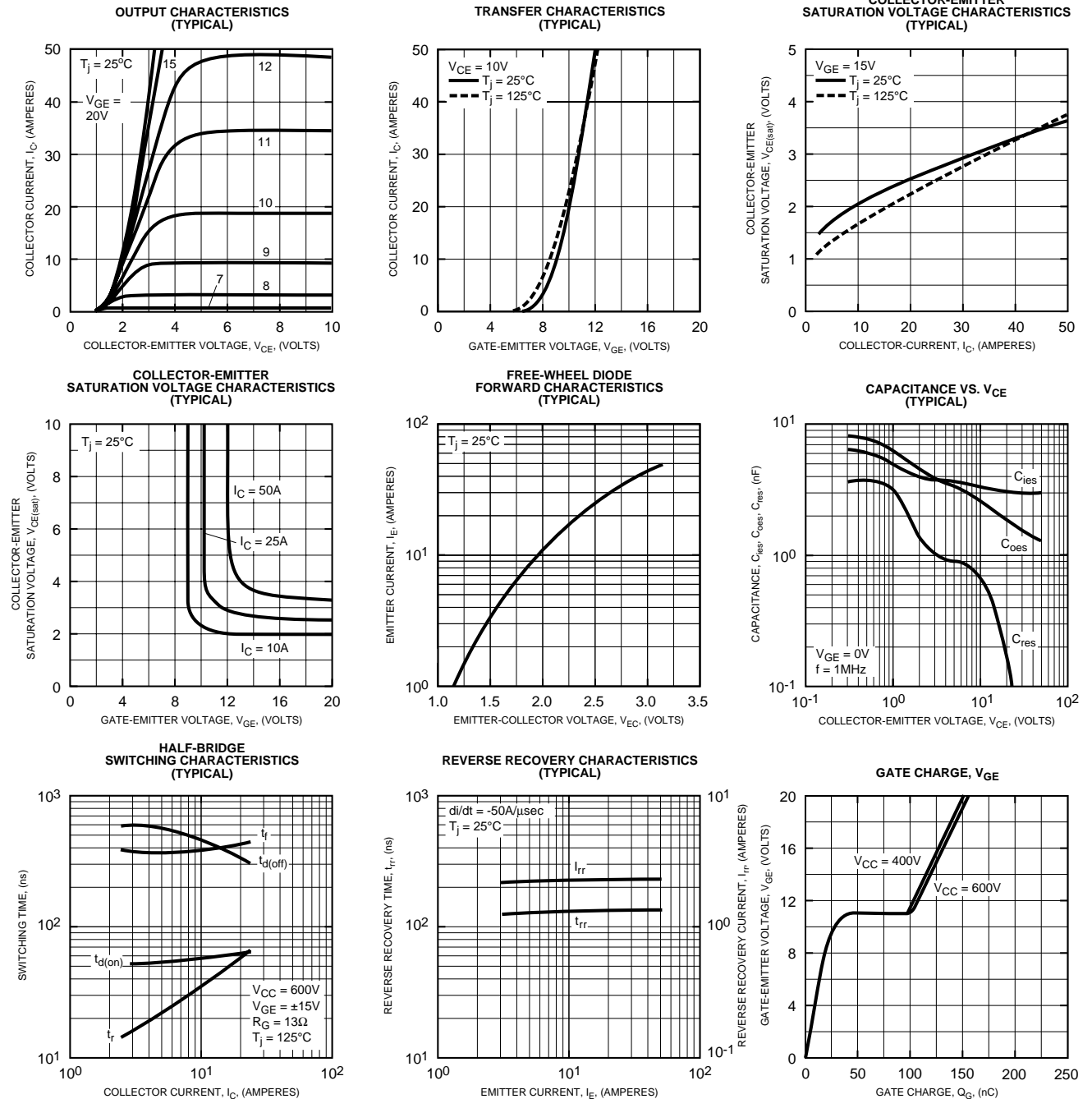
\* Pulse width and repetition rate should be such that device junction temperature does not exceed maximum rating.

\*\* Characteristics of the anti-parallel emitter-collector free-wheel diode.



Powerex, Inc., 200 Hillis Street, Youngwood, Pennsylvania 15697-1800 (724) 925-7272

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