

## SEMITOP®E2 Solder

3-phase Converter-Inverter-Brake (CIB)

# Engineering Sample SK50DGDL12T7ETE2s

**Target Data** 

#### Features\*

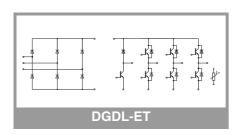
- Optimized design for superior thermal performance
- · Low inductive design
- Solder contact technology
- 1200V Generation 7 IGBT (T7)
- Robust and soft switching CAL4F diode technology
- PEP rectifier diode technology for enhanced power and environmental robustness
- Integrated NTC temperature sensor
- UL recognized file no. E 63 532

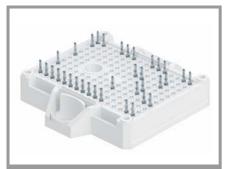
### **Typical Applications**

- Motor drives
- Air conditioning
- Auxiliary Inverters

- Recommended  $T_{j,op} = -40 \dots +150 \,^{\circ}C$
- T<sub>j,op</sub> > 150 °C during overload (details on AN19-002)

Absolute	Maximum Ratings			
Symbol	Conditions		Values	Unit
Inverter -	IGBT			
V <sub>CES</sub>	T <sub>j</sub> = 25 °C		1200	V
Ic	λ <sub>paste</sub> =0.8 W/(mK)	T <sub>s</sub> = 70 °C	55	А
	T <sub>j</sub> = 175 °C	T <sub>s</sub> = 100 °C	45	Α
Ic	λ <sub>paste</sub> =2.5 W/(mK)	T <sub>s</sub> = 70 °C	69	А
	T <sub>j</sub> = 175 °C	T <sub>s</sub> = 100 °C	56	А
I <sub>Cnom</sub>			50	А
I <sub>CRM</sub>			100	Α
$V_{GES}$			-20 20	V
t <sub>psc</sub>	$V_{CC} = 800 \text{ V}$ $V_{GE} \le 15 \text{ V}$ $V_{CES} \le 1200 \text{ V}$	T <sub>j</sub> = 175 °C	7	μs
Tj	323		-40 175	°C
Chopper	- IGBT	<u>'</u>		I
V <sub>CES</sub>	T <sub>j</sub> = 25 °C		1200	V
Ic	$\lambda_{paste}$ =0.8 W/(mK)	T <sub>s</sub> = 70 °C	55	Α
	T <sub>j</sub> = 175 °C	T <sub>s</sub> = 100 °C	45	Α
Ic	λ <sub>paste</sub> =2.5 W/(mK)	T <sub>s</sub> = 70 °C	69	Α
	T <sub>j</sub> = 175 °C	T <sub>s</sub> = 100 °C	56	Α
I <sub>Cnom</sub>			50	Α
I <sub>CRM</sub>			100	Α
V <sub>GES</sub>			-20 20	V
t <sub>psc</sub>	$V_{CC} = 800 \text{ V}$ $V_{GE} \le 15 \text{ V}$ $V_{CES} \le 1200 \text{ V}$	T <sub>j</sub> = 175 °C	7	μs
Tj			-40 175	°C
Inverse -	Diode	-		<u>'</u>
$V_{RRM}$	T <sub>j</sub> = 25 °C		1200	V
I <sub>F</sub>	$\lambda_{paste}$ =0.8 W/(mK)	T <sub>s</sub> = 70 °C	33	Α
	T <sub>j</sub> = 175 °C	T <sub>s</sub> = 100 °C	27	А
I <sub>F</sub>	λ <sub>paste</sub> =2.5 W/(mK)	T <sub>s</sub> = 70 °C	39	Α
	T <sub>j</sub> = 175 °C	T <sub>s</sub> = 100 °C	32	Α
I <sub>FRM</sub>			100	Α
I <sub>FSM</sub>	$t_p = 10 \text{ ms}, \sin 180^\circ$	°, T <sub>j</sub> = 150 °C	170	Α
Tj			-40 175	°C
Freewhee	eling - Diode			
$V_{RRM}$	T <sub>j</sub> = 25 °C		1200	V
IF	λ <sub>paste</sub> =0.8 W/(mK)	T <sub>s</sub> = 70 °C	17	Α
	T <sub>j</sub> = 175 °C	T <sub>s</sub> = 100 °C	14	А
I <sub>F</sub>	λ <sub>paste</sub> =2.5 W/(mK)	T <sub>s</sub> = 70 °C	20	А
	T <sub>j</sub> = 175 °C	T <sub>s</sub> = 100 °C	16	А
I <sub>FRM</sub>			45	А
I <sub>FSM</sub>	$t_p = 10 \text{ ms, sin } 180^\circ$	°, T <sub>j</sub> = 150 °C	65	Α
Tj			-40 175	°C





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- Solder contact technology
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- Robust and soft switching CAL4F diode technology
- PEP rectifier diode technology for enhanced power and environmental robustness
- Integrated NTC temperature sensor
- UL recognized file no. E 63 532

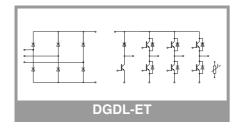
### **Typical Applications**

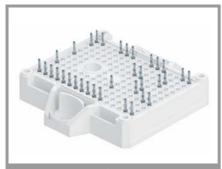
- Motor drives
- Air conditioning
- Auxiliary Inverters

- Recommended  $T_{j,op} = -40 \dots +150 \,^{\circ}C$
- T<sub>j,op</sub> > 150 °C during overload (details on AN19-002)

Absolute Maximum Ratings						
Symbol	Conditions		Values	Unit		
Rectifier -	Diode					
$V_{RRM}$	T <sub>j</sub> = 25 °C		1600	V		
l <sub>F</sub>	λ <sub>paste</sub> =0.8 W/(mK)	T <sub>s</sub> = 70 °C	59	Α		
	T <sub>j</sub> = 175 °C	T <sub>s</sub> = 100 °C	46	Α		
l <sub>F</sub>	$\lambda_{paste}$ =2.5 W/(mK) T <sub>j</sub> = 175 °C	T <sub>s</sub> = 70 °C	73	Α		
		T <sub>s</sub> = 100 °C	57	Α		
I <sub>FSM</sub>	t <sub>p</sub> = 10 ms	T <sub>j</sub> = 25 °C	520	Α		
	sin 180°	T <sub>j</sub> = 150 °C	350	Α		
i <sup>2</sup> t	t <sub>p</sub> = 10 ms sin 180°	T <sub>j</sub> = 25 °C	1350	A <sup>2</sup> s		
		T <sub>j</sub> = 150 °C	613	A <sup>2</sup> s		
Tj			-40 175	°C		
Module						
I <sub>t(RMS)</sub>	, $\Delta T_{terminal}$ at PCB joint = 30 K, per pin		30	Α		
T <sub>stg</sub>	module without TIM		-40 125	°C		
V <sub>isol</sub>	AC, sinusoidal, 1 min		2500	V		

Characte	eristics					
Symbol	Conditions		min.	typ.	max.	Unit
Inverter -	IGBT					•
V <sub>CE(sat)</sub>	I <sub>C</sub> = 50 A	T <sub>j</sub> = 25 °C		1.55	1.70	V
	V <sub>GE</sub> = 15 V	T <sub>j</sub> = 150 °C		1.73	1.88	V
	chiplevel	T <sub>j</sub> = 175 °C		1.77	1.92	V
$V_{CE0}$		T <sub>j</sub> = 25 °C		1.00	1.05	V
	chiplevel	T <sub>j</sub> = 150 °C		0.80	0.85	V
		T <sub>j</sub> = 175 °C		0.75	0.80	V
r <sub>CE</sub>	1-11	T <sub>j</sub> = 25 °C		11	13	mΩ
	V <sub>GE</sub> = 15 V chiplevel	T <sub>j</sub> = 150 °C		19	21	mΩ
		T <sub>j</sub> = 175 °C		20	22	mΩ
$V_{GE(th)}$	$V_{GE} = V_{CE}, I_{C} = 1.27 \text{ mA}$		5.15	5.8	6.45	V
I <sub>CES</sub>	$V_{GE} = 0 \text{ V}, V_{CE} = 12$	200 V, T <sub>j</sub> = 25 °C			1	mA
C <sub>ies</sub>	.,	f = 1 MHz		10.00		nF
C <sub>oes</sub>	V <sub>CE</sub> = 25 V V <sub>GE</sub> = 0 V	f = 1 MHz		0.13		nF
C <sub>res</sub>		f = 1 MHz		0.04		nF
$Q_{G}$	V <sub>GE</sub> = -15 V +15 V			798		nC
R <sub>Gint</sub>	T <sub>j</sub> = 25 °C			0		Ω
t <sub>d(on)</sub>	V <sub>CC</sub> = 600 V I <sub>C</sub> = 50 A	T <sub>j</sub> = 25 °C		39		ns
		T <sub>j</sub> = 150 °C		40		ns
	$R_{G \text{ on}} = 5.1 \Omega$	T <sub>j</sub> = 175 °C		41		ns
t <sub>r</sub>	$R_{G \text{ off}} = 5.1 \Omega$ $V_{GE} = +15/-15 \text{ V}$	T <sub>j</sub> = 25 °C		37		ns
		T <sub>j</sub> = 150 °C		41		ns
	(T <sub>i</sub> = 150 °C)	T <sub>j</sub> = 175 °C		42		ns
E <sub>on</sub>	di/dt <sub>on</sub> = 990 A/μs	T <sub>j</sub> = 25 °C		3.04		mJ
	$di/dt_{off} = 440 \text{ A/}\mu\text{s}$	T <sub>j</sub> = 150 °C		4.59		mJ
	dv/dt = 4500 V/μs	T <sub>j</sub> = 175 °C		5.16		mJ





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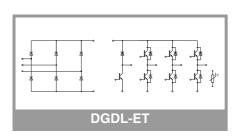
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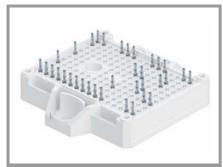
### **Typical Applications**

- Motor drives
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- Auxiliary Inverters

- Recommended  $T_{j,op} = -40 \dots +150 \,^{\circ}C$
- T<sub>j,op</sub> > 150 °C during overload (details on AN19-002)



Characte	eristics					
Symbol	Conditions		min.	typ.	max.	Unit
Inverter -				,,		
t <sub>d(off)</sub>		T <sub>i</sub> = 25 °C	1	204		ns
-u(on)	$V_{CC} = 600 \text{ V}$ $I_{C} = 50 \text{ A}$	T <sub>i</sub> = 150 °C		271		ns
	$R_{G \text{ on}} = 5.1 \Omega$	T <sub>i</sub> = 175 °C		281		ns
t <sub>f</sub>	$R_{G \text{ off}} = 5.1 \Omega$	T <sub>i</sub> = 25 °C		41		ns
-1	$V_{GE} = +15/-15 \text{ V}$	T <sub>i</sub> = 150 °C		65		ns
	(T = 150 °C)	T <sub>i</sub> = 175 °C		89		ns
E <sub>off</sub>	_ (T <sub>j</sub> = 150 °C) di/dt <sub>on</sub> = 990 A/μs	T <sub>i</sub> = 25 °C		3.21		mJ
-011	$di/dt_{off} = 440 \text{ A/}\mu\text{s}$	T <sub>i</sub> = 150 °C		5.28		mJ
	dv/dt = 4500 V/μs	T <sub>i</sub> = 175 °C		5.59		mJ
R <sub>th(j-s)</sub>	per IGBT, λ <sub>paste</sub> =0.	<u> </u>		0.94		K/W
R <sub>th(j-s)</sub>	per IGBT, $\lambda_{paste}$ =2.			0.66		K/W
Chopper		<b>5</b> 111 ( t)		0.00		1011
V <sub>CE(sat)</sub>		T <sub>i</sub> = 25 °C		1.55	1.70	V
V CE(sat)	I <sub>C</sub> = 50 A V <sub>GE</sub> = 15 V	T <sub>i</sub> = 150 °C		1.73	1.88	V
	chiplevel	T <sub>i</sub> = 175 °C		1.77	1.92	V
V		T <sub>i</sub> = 25 °C		1.00	1.05	V
V <sub>CE0</sub>	chiplevel	T <sub>i</sub> = 150 °C		0.80	0.85	V
	Criipievei	T <sub>i</sub> = 175 °C		0.80		V
r		T <sub>i</sub> = 25 °C		11	0.80	· ·
r <sub>CE</sub>	V <sub>GE</sub> = 15 V	$T_i = 25 \text{ C}$ $T_i = 150 \text{ °C}$				mΩ
	chiplevel	$T_i = 150 \text{ C}$ $T_i = 175 \text{ °C}$		19	21	mΩ
V	V V I 10	ļ ·	F 15	20	22	mΩ
V <sub>GE(th)</sub>	$V_{GE} = V_{CE}, I_C = 1.2$		5.15	5.8	6.45	V
I <sub>CES</sub>	$V_{GE} = 0 \text{ V}, V_{CE} = 12$	· · · · · · · · · · · · · · · · · · ·		10.00	1	mA
Cies	V <sub>CE</sub> = 25 V	f = 1 MHz		10.00		nF
Coes	V <sub>GE</sub> = 0 V	f = 1 MHz f = 1 MHz		0.13		nF
C <sub>res</sub>	V <sub>GE</sub> = -15 V +15			0.04		nF
Q <sub>G</sub>		V		798		nC
R <sub>Gint</sub>	T <sub>j</sub> = 25 °C	T 05.00		0		Ω
t <sub>d(on)</sub>	_	T <sub>j</sub> = 25 °C		39		ns
	_	T <sub>j</sub> = 150 °C		40		ns
•	_	T <sub>j</sub> = 175 °C		41		ns
t <sub>r</sub>	_	T <sub>j</sub> = 25 °C		37		ns
	V <sub>CC</sub> = 600 V	T <sub>j</sub> = 150 °C		41		ns
_	$I_C = 50 \text{ A}$	T <sub>j</sub> = 175 °C		42		ns
E <sub>on</sub>	$R_{G \text{ on}} = 5.1 \Omega$	T <sub>j</sub> = 25 °C		3.04		mJ
	$R_{G \text{ off}} = 5.1 \Omega$	T <sub>j</sub> = 150 °C		4.59		mJ
	$V_{GE} = +15/-15 \text{ V}$	T <sub>j</sub> = 175 °C		5.16		mJ
t <sub>d(off)</sub>	(T <sub>i</sub> = 150 °C)	T <sub>j</sub> = 25 °C		204		ns
	$di/dt_{on} = 990 A/\mu s$	T <sub>j</sub> = 150 °C	_	271		ns
	$di/dt_{off} = 440 \text{ A/}\mu\text{s}$	T <sub>j</sub> = 175 °C		281		ns
t <sub>f</sub>	dv/dt = 4500 V/μs	T <sub>j</sub> = 25 °C		41		ns
	_	T <sub>j</sub> = 150 °C		65		ns
_	_	T <sub>j</sub> = 175 °C		89		ns
E <sub>off</sub>		T <sub>j</sub> = 25 °C	1	3.21		mJ
	_	T <sub>j</sub> = 150 °C		5.28		mJ
		T <sub>j</sub> = 175 °C		5.59		mJ
R <sub>th(j-s)</sub>	per IGBT, λ <sub>paste</sub> =0.			0.94		K/W
R <sub>th(j-s)</sub>	per IGBT, $\lambda_{paste}$ =2.	5 W/(mK)		0.66		K/W



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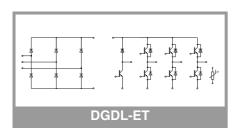
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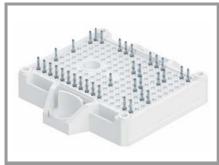
### **Typical Applications**

- Motor drives
- Air conditioning
- Auxiliary Inverters

- Recommended  $T_{j,op} = -40 \dots +150 \,^{\circ}C$
- T<sub>j,op</sub> > 150 °C during overload (details on AN19-002)

Characte	eristics					
Symbol	Conditions		min.	typ.	max.	Unit
Inverse -	Diode					
$V_F = V_{EC}$	I <sub>F</sub> = 50 A	T <sub>i</sub> = 25 °C		2.73	3.10	V
1 20	]   - 30 A	T <sub>i</sub> = 150 °C		2.89	3.27	V
	chiplevel	T <sub>j</sub> = 175 °C		2.71	3.09	V
$V_{F0}$		T <sub>j</sub> = 25 °C		1.30	1.50	V
	chiplevel	T <sub>i</sub> = 150 °C		0.90	1.10	V
	- i	T <sub>i</sub> = 175 °C		0.82	0.98	V
r <sub>F</sub>		T <sub>i</sub> = 25 °C		29	32	mΩ
	chiplevel	T <sub>i</sub> = 150 °C		40	43	mΩ
		T <sub>j</sub> = 175 °C		38	42	mΩ
I <sub>RRM</sub>		T <sub>j</sub> = 25 °C		23		Α
		T <sub>j</sub> = 150 °C		31		Α
	V <sub>CC</sub> = 600 V	T <sub>j</sub> = 175 °C		32		Α
Q <sub>rr</sub>	$I_{\rm F} = 50 \text{ A}$	T <sub>j</sub> = 25 °C		1.84		μC
	V <sub>GE</sub> = -15 V	T <sub>j</sub> = 150 °C		5.43		μC
	(T <sub>j</sub> = 150 °C)	T <sub>j</sub> = 175 °C		6.13		μC
E <sub>rr</sub>	di/dt <sub>off</sub> = 1010 A/μs	T <sub>j</sub> = 25 °C		0.67		mJ
		T <sub>j</sub> = 150 °C		2.41		mJ
		T <sub>j</sub> = 175 °C		2.53		mJ
R <sub>th(j-s)</sub>	per Diode, λ <sub>paste</sub> =0.	8 W/(mK)		1.34		K/W
R <sub>th(j-s)</sub>	per Diode, λ <sub>paste</sub> =2	5 W/(mK)		1.01		K/W
Freewhee	eling - Diode					
$V_F = V_{EC}$	I <sub>F</sub> = 15 A	T <sub>j</sub> = 25 °C		2.38	2.71	V
		T <sub>j</sub> = 150 °C		2.44	2.77	V
	chiplevel	T <sub>j</sub> = 175 °C		2.26	2.58	V
$V_{F0}$		T <sub>j</sub> = 25 °C		1.30	1.50	V
	chiplevel	T <sub>j</sub> = 150 °C		0.90	1.10	V
		T <sub>j</sub> = 175 °C		0.82	0.98	V
r <sub>F</sub>		T <sub>j</sub> = 25 °C		72	81	$m\Omega$
	chiplevel	T <sub>j</sub> = 150 °C		103	111	mΩ
		T <sub>j</sub> = 175 °C		96	107	$m\Omega$
I <sub>RRM</sub>		T <sub>j</sub> = 25 °C		11		Α
		T <sub>j</sub> = 150 °C		15		Α
	V <sub>CC</sub> = 600 V	T <sub>j</sub> = 175 °C		18		Α
Q <sub>rr</sub>	$I_F = 15 A$	T <sub>j</sub> = 25 °C		1.03		μC
	$V_{GE} = -15 \text{ V}$	T <sub>j</sub> = 150 °C		2.29		μC
	(T <sub>j</sub> = 150 °C) di/dt <sub>off</sub> = 880 A/μs	T <sub>j</sub> = 175 °C		2.58		μC
E <sub>rr</sub>	ui/uι <sub>off</sub> = σου A/μS	T <sub>j</sub> = 25 °C		0.31		mJ
		T <sub>j</sub> = 150 °C		0.97		mJ
		T <sub>j</sub> = 175 °C		1.49		mJ
$R_{\text{th(j-s)}}$	per Diode, λ <sub>paste</sub> =0.			2.13		K/W
$R_{th(j-s)}$	per Diode, λ <sub>paste</sub> =2.	5 W/(mK)		1.74		K/W





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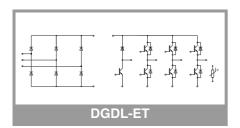
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Characte	eristics					
Symbol	Conditions		min.	typ.	max.	Unit
Rectifier	- Diode					
$V_{F}$		T <sub>j</sub> = 25 °C		1.11	1.40	V
	I <sub>F</sub> = 50 A chiplevel	T <sub>j</sub> = 150 °C		1.05	1.34	V
	Omplever	T <sub>j</sub> = 175 °C		1.05	1.35	V
$V_{F0}$	V <sub>F0</sub> chiplevel	T <sub>j</sub> = 25 °C		0.89	1.09	V
		T <sub>j</sub> = 150 °C		0.73	0.92	V
		T <sub>j</sub> = 175 °C		0.69	0.88	V
r <sub>F</sub>	chiplevel	T <sub>j</sub> = 25 °C		4.5	6.1	mΩ
		T <sub>j</sub> = 150 °C		6.3	8.6	mΩ
		T <sub>j</sub> = 175 °C		7.2	9.4	mΩ
$I_R$	$T_j = 150 ^{\circ}\text{C},  V_{\text{R}}$	RRM			2	mA
$R_{th(j-s)}$	per Diode, λ <sub>paste</sub> =0.8 W/(mK)			1.24		K/W
$R_{th(j-s)}$	per Diode, λ <sub>paste</sub> =2.5 W/(mK)			0.92		K/W
Module						
Ms	to heatsink		1.6		2.3	Nm
W				35		g
L <sub>CE</sub>				30		nH
Tempera	ture Sensor					•
R <sub>100</sub>	T <sub>c</sub> =100°C (R <sub>25</sub>	=5 kΩ)		493 ± 5%		Ω
B <sub>25/85</sub>	R <sub>(T)</sub> =R <sub>25</sub> *exp[F	B <sub>25/85</sub> *(1/T-1/298)], T[K]		3420		K



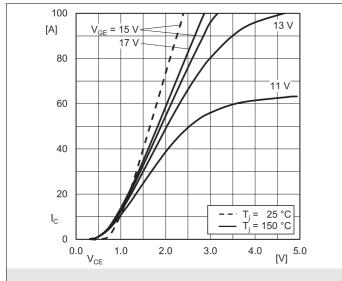


Fig. 1: Typ. IGBT output characteristic, incl.  $R_{\text{CC+}\,\text{EE}^{\text{+}}}$ 

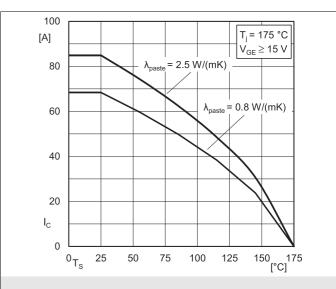


Fig. 2: IGBT rated current vs. temperature I<sub>c</sub>=f(T<sub>s</sub>)

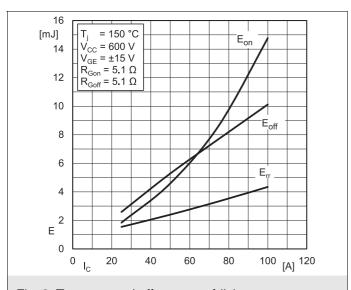


Fig. 3: Typ. turn-on /-off energy =  $f(I_C)$ 

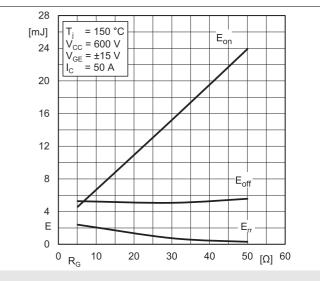


Fig. 4: Typ. turn-on /-off energy = f (R<sub>G</sub>)

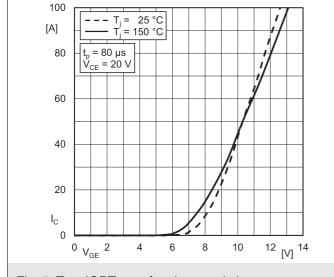


Fig. 5: Typ. IGBT transfer characteristic

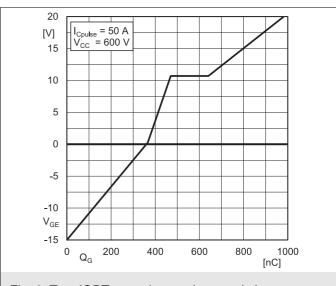


Fig. 6: Typ. IGBT gate charge characteristic

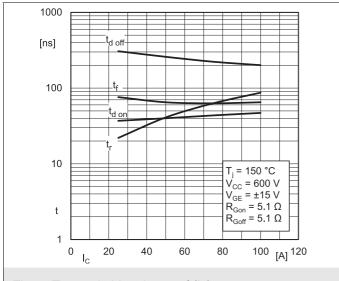


Fig. 7: Typ. switching times =  $f(I_C)$ 

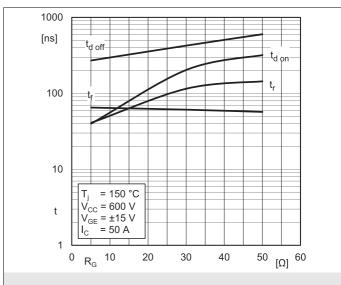


Fig. 8: Typ. switching times =  $f(R_G)$ 

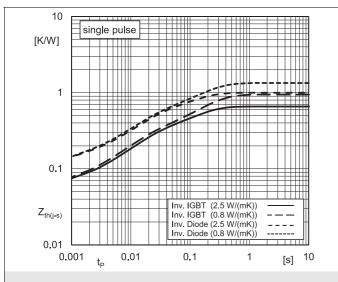


Fig. 9: Typ. transient thermal impedance

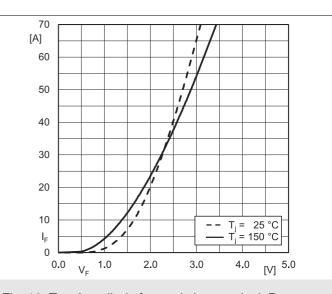


Fig. 10: Typ. Inv. diode forward charact., incl.  $R_{CC'+\; EE'}$ 

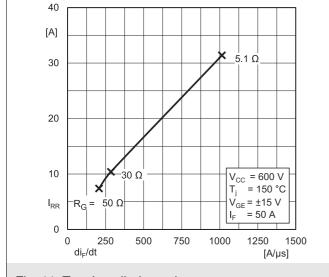


Fig. 11: Typ. Inv. diode peak reverse recovery current

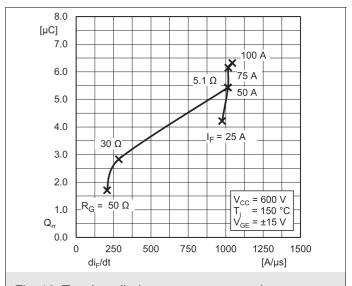
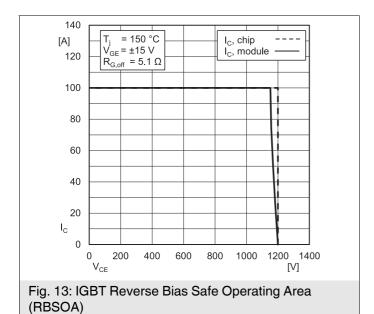


Fig. 12: Typ. Inv. diode reverse recovery charge



100
[A] -- T<sub>j</sub> = 25 °C
-- T<sub>j</sub> = 150 °C

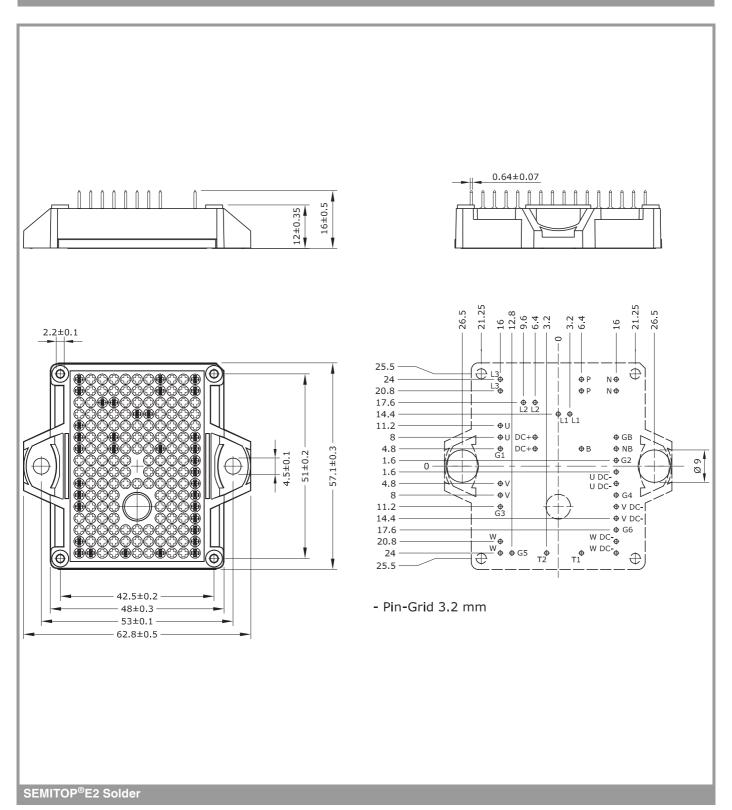
80

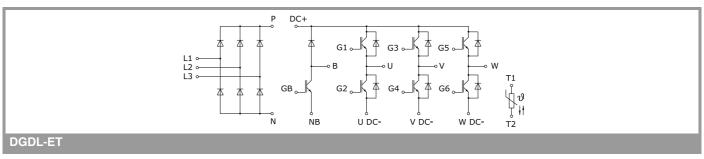
40

20

I<sub>F</sub>
0
0.0 V<sub>F</sub>
0.5
1.0
1.5
[V] 2.0

Fig. 14: Typ. Rect. diode forward charact., incl.  $R_{CC'+\; EE'}$ 





This is an electrostatic discharge sensitive device (ESDS) due to international standard IEC 61340.

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