SEMITOP®E1 Solder

3-phase Converter-Inverter-Brake (CIB)

Engineering Sample

SK10DGDL12T7ETE1s

Target Data

Features*

- Optimized design for superior thermal performance
- Low inductive design
- Solder contact technology
- 1200V Generation 7 IGBT (T7)
- Robust and soft switching CAL4F diode technology
- PEP rectifier diode technology for enhanced power and environmental robustness
- Integrated NTC temperature sensor
- UL recognized file no. E 63 532

Typical Applications

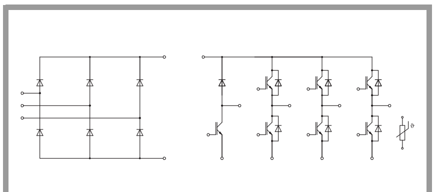
- Motor drives
- Air conditioning
- Auxiliary Inverters

Remarks

- Recommended $T_{j,op}$=-40 ...+150 °C

Absolute Maximum Ratings

Symbol	Conditions		Values	Unit
Inverter - IGBT				
V_{CES}	T_j = 25 °C		1200	V
I_C	λ_{paste}=0.8 W/(mK)	T_s = 25 °C	21	A
	T_j = 175 °C	T_s = 70 °C	17	A
I_C	λ_{paste}=2.5 W/(mK)	T_s = 25 °C	25	A
	T_j = 175 °C	T_s = 70 °C	20	A
I_{Cnom}			10	A
I_{CRM}			20	A
V_{GES}			-20 ... 20	V
t_{psc}	V_{CC} = 800 V V_{GE} ≤ 15 V V_{CES} ≤ 1200 V	T_j = 175 °C	7	µs
T_j			-40 ... 175	°C
Chopper - IGBT				
V_{CES}	T_j = 25 °C		1200	V
I_C	λ_{paste}=0.8 W/(mK)	T_s = 25 °C	21	A
	T_j = 175 °C	T_s = 70 °C	17	A
I_C	λ_{paste}=2.5 W/(mK)	T_s = 25 °C	25	A
	T_j = 175 °C	T_s = 70 °C	20	A
I_{Cnom}			10	A
I_{CRM}			20	A
V_{GES}			-20 ... 20	V
t_{psc}	V_{CC} = 800 V V_{GE} ≤ 15 V V_{CES} ≤ 1200 V	T_j = 175 °C	7	µs
T_j			-40 ... 175	°C
Inverse - Diode				
V_{RRM}	T_j = 25 °C		1200	V
I_F	λ_{paste}=0.8 W/(mK)	T_s = 25 °C	15	A
	T_j = 175 °C	T_s = 70 °C	12	A
I_F	λ_{paste}=2.5 W/(mK)	T_s = 25 °C	16	A
	T_j = 175 °C	T_s = 70 °C	13	A
I_{FRM}			20	A
I_{FSM}	t_p = 10 ms, sin 180°, T_j = 150 °C		36	A
T_j			-40 ... 175	°C
Freewheeling - Diode				
V_{RRM}	T_j = 25 °C		1200	V
I_F	λ_{paste}=0.8 W/(mK)	T_s = 25 °C	15	A
	T_j = 175 °C	T_s = 70 °C	12	A
I_F	λ_{paste}=2.5 W/(mK)	T_s = 25 °C	16	A
	T_j = 175 °C	T_s = 70 °C	13	A
I_{FRM}			20	A
I_{FSM}	t_p = 10 ms, sin 180°, T_j = 150 °C		36	A
T_j			-40 ... 175	°C



DGDL-ET

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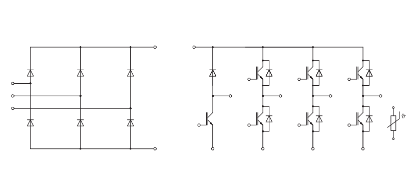

DGDL-ET

Absolute Maximum Ratings				
Symbol	**Conditions**		**Values**	**Unit**
Rectifier - Diode				
V_{RRM}	T_j = 25 °C		1600	V
I_F	λ_{paste}=0.8 W/(mK)	T_s = 25 °C	44	A
	T_j = 175 °C	T_s = 70 °C	35	A
I_F	λ_{paste}=2.5 W/(mK)	T_s = 25 °C	51	A
	T_j = 175 °C	T_s = 70 °C	40	A
I_{FSM}	t_p = 10 ms	T_j = 25 °C	220	A
	sin 180°	T_j = 150 °C	200	A
i^2t	t_p = 10 ms	T_j = 25 °C	242	A^2s
	sin 180°	T_j = 150 °C	200	A^2s
T_j			-40 ... 175	°C
Module				
$I_{t(RMS)}$	, $\Delta T_{terminal}$ at PCB joint = 30 K, per pin		30	A
T_{stg}	module without TIM		-40 ... 125	°C
V_{isol}	AC, sinusoidal, 1 min		2500	V

Characteristics						
Symbol	**Conditions**		**min.**	**typ.**	**max.**	**Unit**
Inverter - IGBT						
$V_{CE(sat)}$	I_C = 10 A	T_j = 25 °C		1.60	1.75	V
	V_{GE} = 15 V	T_j = 150 °C		1.82	1.96	V
	chiplevel	T_j = 175 °C		1.86	2.00	V
V_{CE0}		T_j = 25 °C		0.90	1.00	V
	chiplevel	T_j = 150 °C		0.75	0.83	V
		T_j = 175 °C		0.72	0.80	V
r_{CE}		T_j = 25 °C		70	75	mΩ
	V_{GE} = 15 V chiplevel	T_j = 150 °C		107	113	mΩ
		T_j = 175 °C		114	120	mΩ
$V_{GE(th)}$	V_{GE} = V_{CE}, I_C = 0.22 mA		5.15	5.8	6.45	V
I_{CES}	V_{GE} = 0 V, V_{CE} = 1200 V, T_j = 25 °C				1	mA
C_{ies}		f = 1 MHz		1.9		nF
C_{oes}	V_{CE} = 25 V V_{GE} = 0 V	f = 1 MHz		0.0244		nF
C_{res}		f = 1 MHz		0.0066		nF
Q_G	V_{GE} = -15V...+15V			140		nC
R_{Gint}	T_j = 25 °C			0		Ω
$t_{d(on)}$	V_{CC} = 600 V	T_j = 25 °C		13		ns
	I_C = 10 A	T_j = 150 °C		16		ns
	$R_{G\ on}$ = 8.2 Ω	T_j = 175 °C		17		ns
t_r	$R_{G\ off}$ = 8.2 Ω	T_j = 25 °C		18		ns
	V_{GE} = +15/-15 V	T_j = 150 °C		19		ns
	(T_j = 150 °C)	T_j = 175 °C		20		ns
E_{on}	di/dt_{on} = 700 A/µs	T_j = 25 °C		0.42		mJ
	di/dt_{off} = 120 A/µs	T_j = 150 °C		0.74		mJ
	dv/dt = 3700 V/µs	T_j = 175 °C		0.81		mJ

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- Auxiliary Inverters

Remarks

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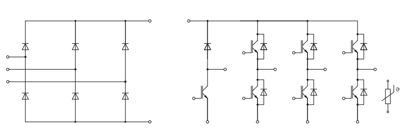

DGDL-ET

Characteristics

Symbol	Conditions		min.	typ.	max.	Unit
Inverter - IGBT						
$t_{d(off)}$	V_{CC} = 600 V, I_C = 10 A, $R_{G\,on}$ = 8.2 Ω, $R_{G\,off}$ = 8.2 Ω, V_{GE} = +15/-15 V, (T_j = 150 °C) di/dt_{on} = 700 A/µs, di/dt_{off} = 120 A/µs, dv/dt = 3700 V/µs	T_j = 25 °C		199		ns
		T_j = 150 °C		270		ns
		T_j = 175 °C		293		ns
t_f		T_j = 25 °C		52		ns
		T_j = 150 °C		69		ns
		T_j = 175 °C		95		ns
E_{off}		T_j = 25 °C		0.75		mJ
		T_j = 150 °C		1.26		mJ
		T_j = 175 °C		1.37		mJ
$R_{th(j-s)}$	per IGBT, λ_{paste}=0.8 W/(mK)			2.13		K/W
$R_{th(j-s)}$	per IGBT, λ_{paste}=2.5 W/(mK)			1.62		K/W
Chopper - IGBT						
$V_{CE(sat)}$	I_C = 10 A, V_{GE} = 15 V, chiplevel	T_j = 25 °C		1.60	1.75	V
		T_j = 150 °C		1.82	1.96	V
		T_j = 175 °C		1.86	2.00	V
V_{CE0}	chiplevel	T_j = 25 °C		0.90	1.00	V
		T_j = 150 °C		0.75	0.83	V
		T_j = 175 °C		0.72	0.80	V
r_{CE}	V_{GE} = 15 V, chiplevel	T_j = 25 °C		70	75	mΩ
		T_j = 150 °C		107	113	mΩ
		T_j = 175 °C		114	121	mΩ
$V_{GE(th)}$	V_{GE} = V_{CE}, I_C = 0.22 mA		5.15	5.8	6.45	V
I_{CES}	V_{GE} = 0 V, V_{CE} = 1200 V, T_j = 25 °C				1	mA
C_{ies}	V_{CE} = 25 V, V_{GE} = 0 V	f = 1 MHz		1.9		nF
C_{oes}		f = 1 MHz		0.0244		nF
C_{res}		f = 1 MHz		0.0066		nF
Q_G	V_{GE} = -15V...+15V			140		nC
R_{Gint}	T_j = 25 °C			0		Ω
$t_{d(on)}$	V_{CC} = 600 V, I_C = 10 A, $R_{G\,on}$ = 8.2 Ω, $R_{G\,off}$ = 8.2 Ω, V_{GE} = +15/-15 V, (T_j = 150 °C) di/dt_{on} = 700 A/µs, di/dt_{off} = 120 A/µs, dv/dt = 3700 V/µs	T_j = 25 °C		13		ns
		T_j = 150 °C		16		ns
		T_j = 175 °C		17		ns
t_r		T_j = 25 °C		18		ns
		T_j = 150 °C		19		ns
		T_j = 175 °C		20		ns
E_{on}		T_j = 25 °C		0.42		mJ
		T_j = 150 °C		0.74		mJ
		T_j = 175 °C		0.81		mJ
$t_{d(off)}$		T_j = 25 °C		199		ns
		T_j = 150 °C		270		ns
		T_j = 175 °C		293		ns
t_f		T_j = 25 °C		52		ns
		T_j = 150 °C		69		ns
		T_j = 175 °C		95		ns
E_{off}		T_j = 25 °C		0.75		mJ
		T_j = 150 °C		1.26		mJ
		T_j = 175 °C		1.37		mJ
$R_{th(j-s)}$	per IGBT, λ_{paste}=0.8 W/(mK)			2.13		K/W
$R_{th(j-s)}$	per IGBT, λ_{paste}=2.5 W/(mK)			1.62		K/W

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Typical Applications

- Motor drives
- Air conditioning
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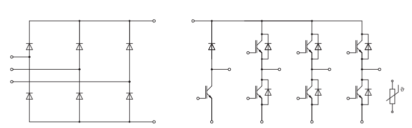
Remarks

- Recommended $T_{j,op}$=-40 ...+150 °C

Characteristics

Symbol	Conditions		min.	typ.	max.	Unit
Inverse - Diode						
$V_F = V_{EC}$	I_F = 10 A	T_j = 25 °C		2.59	2.94	V
		T_j = 150 °C		2.71	3.08	V
	chiplevel	T_j = 175 °C		2.53	2.89	V
V_{F0}		T_j = 25 °C		1.30	1.50	V
	chiplevel	T_j = 150 °C		0.90	1.10	V
		T_j = 175 °C		0.82	0.98	V
r_F		T_j = 25 °C		129	144	mΩ
	chiplevel	T_j = 150 °C		181	198	mΩ
		T_j = 175 °C		171	191	mΩ
I_{RRM}	V_{CC} = 600 V I_F = 10 A V_{GE} = -15 V (T_j = 150 °C) di/dt_{off} = 790 A/µs	T_j = 25 °C		8		A
		T_j = 150 °C		14		A
		T_j = 175 °C		16		A
Q_{rr}		T_j = 25 °C		0.58		µC
		T_j = 150 °C		2.01		µC
		T_j = 175 °C		2.37		µC
E_{rr}		T_j = 25 °C		0.36		mJ
		T_j = 150 °C		0.91		mJ
		T_j = 175 °C		1.16		mJ
$R_{th(j-s)}$	per Diode, λ_{paste}=0.8 W/(mK)			2.64		K/W
$R_{th(j-s)}$	per Diode, λ_{paste}=2.5 W/(mK)			2.24		K/W
Freewheeling - Diode						
$V_F = V_{EC}$	I_F = 10 A	T_j = 25 °C		2.59	2.94	V
		T_j = 150 °C		2.71	3.08	V
	chiplevel	T_j = 175 °C		2.53	2.89	V
V_{F0}		T_j = 25 °C		1.30	1.50	V
	chiplevel	T_j = 150 °C		0.90	1.10	V
		T_j = 175 °C		0.82	0.98	V
r_F		T_j = 25 °C		129	144	mΩ
	chiplevel	T_j = 150 °C		181	198	mΩ
		T_j = 175 °C		171	191	mΩ
I_{RRM}	V_{CC} = 600 V I_F = 10 A V_{GE} = -15 V (T_j = 150 °C) di/dt_{off} = 790 A/µs	T_j = 25 °C		8		A
		T_j = 150 °C		14		A
		T_j = 175 °C		16		A
Q_{rr}		T_j = 25 °C		0.58		µC
		T_j = 150 °C		2.01		µC
		T_j = 175 °C		2.37		µC
E_{rr}		T_j = 25 °C		0.36		mJ
		T_j = 150 °C		0.91		mJ
		T_j = 175 °C		1.16		mJ
$R_{th(j-s)}$	per Diode, λ_{paste}=0.8 W/(mK)			2.64		K/W
$R_{th(j-s)}$	per Diode, λ_{paste}=2.5 W/(mK)			2.24		K/W



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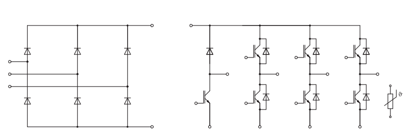


DGDL-ET

Characteristics						
Symbol	**Conditions**		**min.**	**typ.**	**max.**	**Unit**
Rectifier - Diode						
V_F	I_F = 10 A chiplevel	T_j = 25 °C		0.99	1.23	V
		T_j = 150 °C		0.87	1.11	V
		T_j = 175 °C		0.85	1.09	V
V_{F0}	chiplevel	T_j = 25 °C		0.89	1.09	V
		T_j = 150 °C		0.73	0.92	V
		T_j = 175 °C		0.69	0.88	V
r_F	chiplevel	T_j = 25 °C		10	14	mΩ
		T_j = 150 °C		14	19	mΩ
		T_j = 175 °C		16	21	mΩ
I_R	T_j = 150 °C, V_{RRM}				2	mA
$R_{th(j-s)}$	per Diode, λ_{paste}=0.8 W/(mK)			1.89		K/W
$R_{th(j-s)}$	per Diode, λ_{paste}=2.5 W/(mK)			1.52		K/W
Module						
M_s	to heatsink		1.6		2.3	Nm
w				25		g
L_{CE}				30		nH
Temperature Sensor						
R_{100}	T_c=100°C (R_{25}=5 kΩ)			493 ± 5%		Ω
$B_{25/85}$	$R_{(T)}$=R_{25}*exp[$B_{25/85}$*(1/T-1/298)], T[K]			3420		K

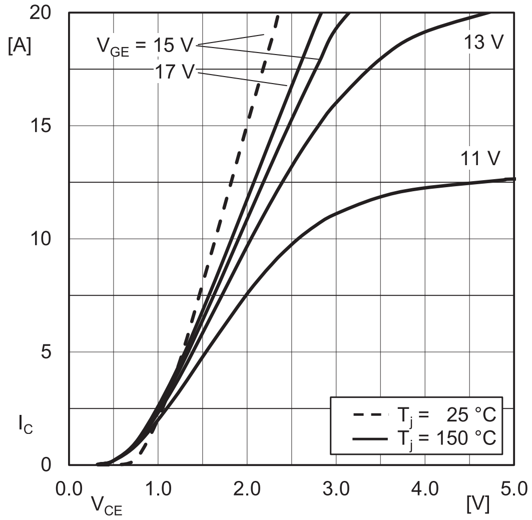


Fig. 1: Typ. IGBT output characteristic, incl. $R_{CC+ EE'}$

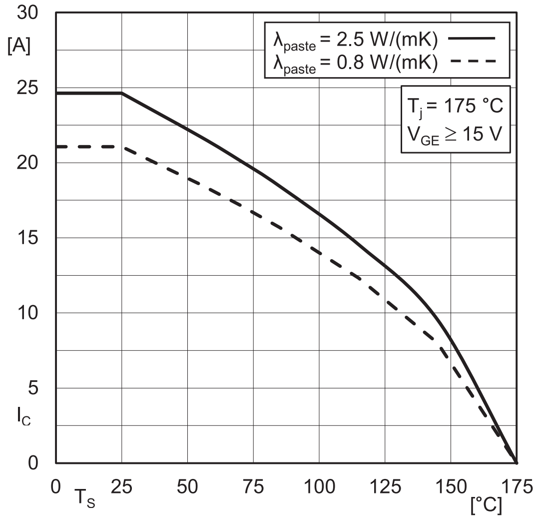


Fig. 2: IGBT rated current vs. temperature I_c=f(T_s)

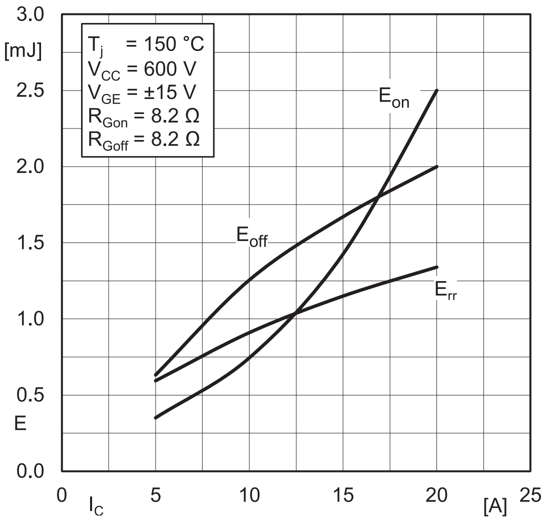


Fig. 3: Typ. turn-on /-off energy = f (I_C)

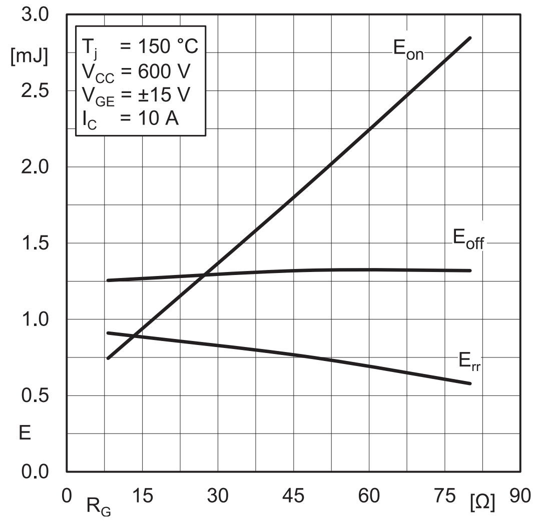


Fig. 4: Typ. turn-on /-off energy = f (R_G)

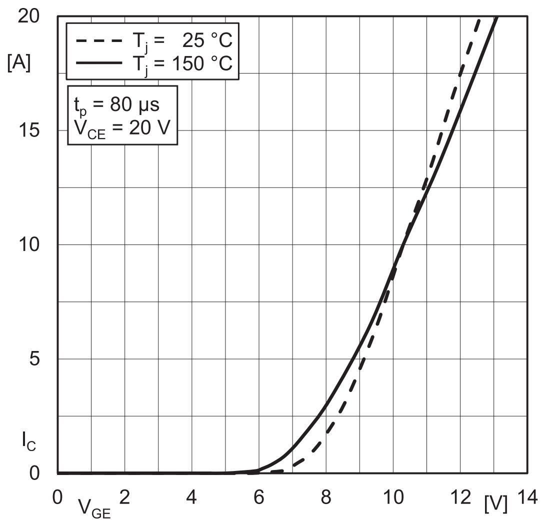


Fig. 5: Typ. IGBT transfer characteristic

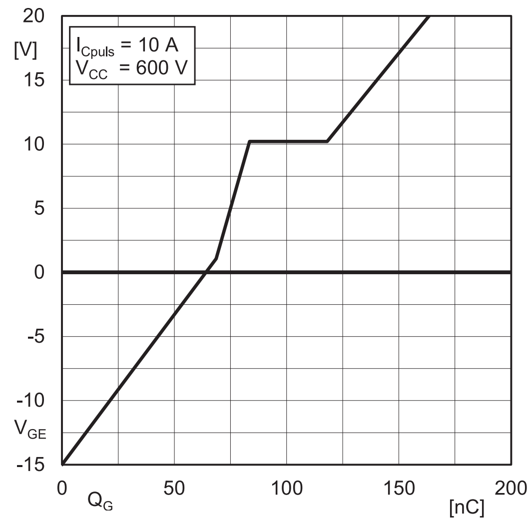


Fig. 6: Typ. IGBT gate charge characteristic

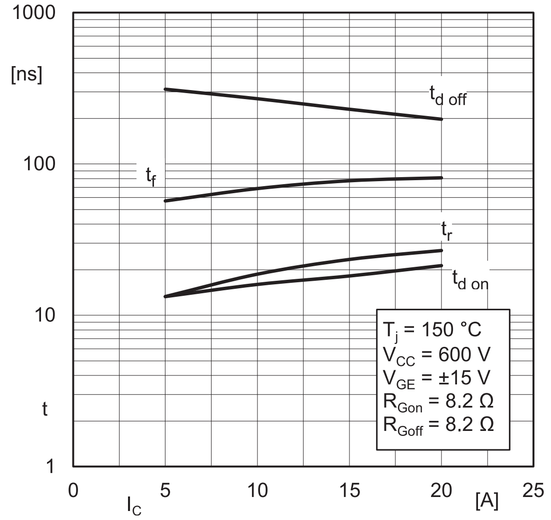


Fig. 7: Typ. switching times = f (I_C)

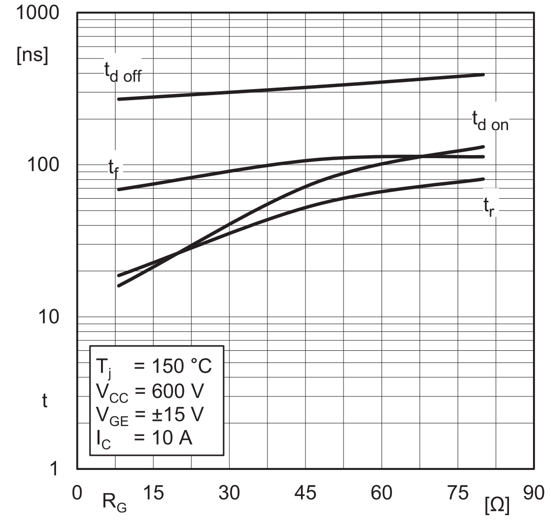


Fig. 8: Typ. switching times = f (R_G)

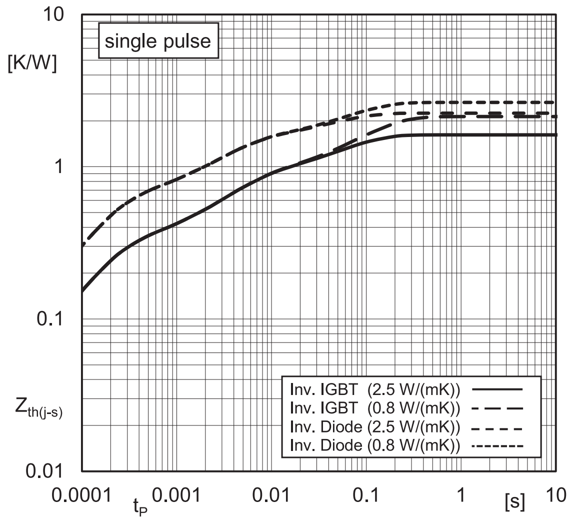


Fig. 9: Typ. transient thermal impedance

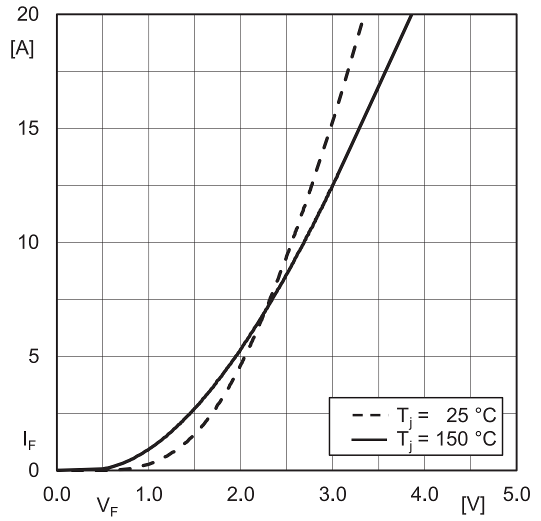


Fig. 10: Typ. Inv. diode forward charact., incl. $R_{CC'+EE'}$

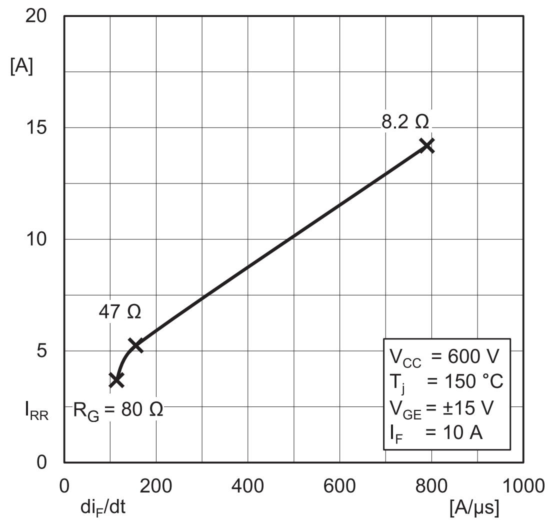


Fig. 11: Typ. Inv. diode peak reverse recovery current

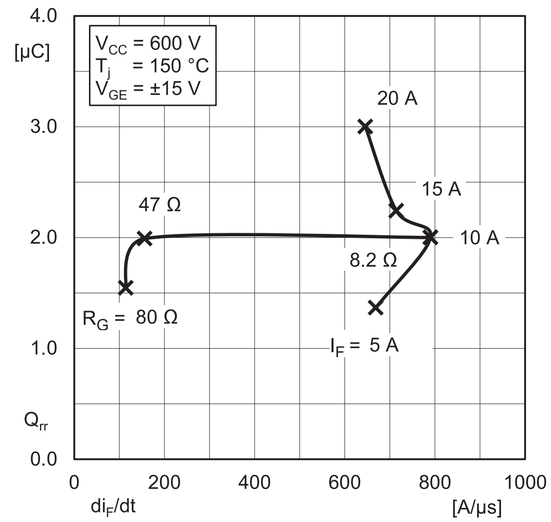


Fig. 12: Typ. Inv. diode reverse recovery charge

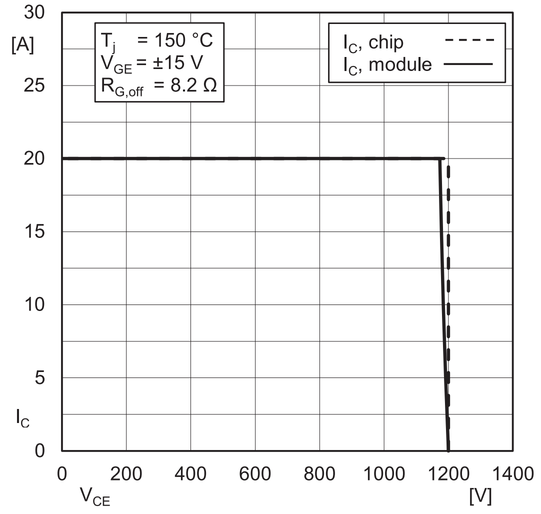


Fig. 13: IGBT Reverse Bias Safe Operating Area (RBSOA)

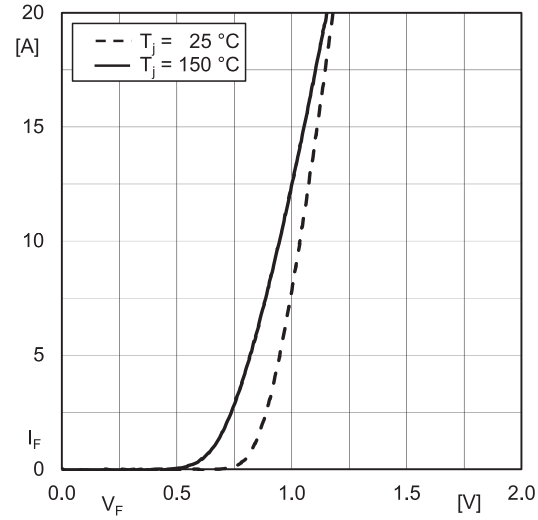
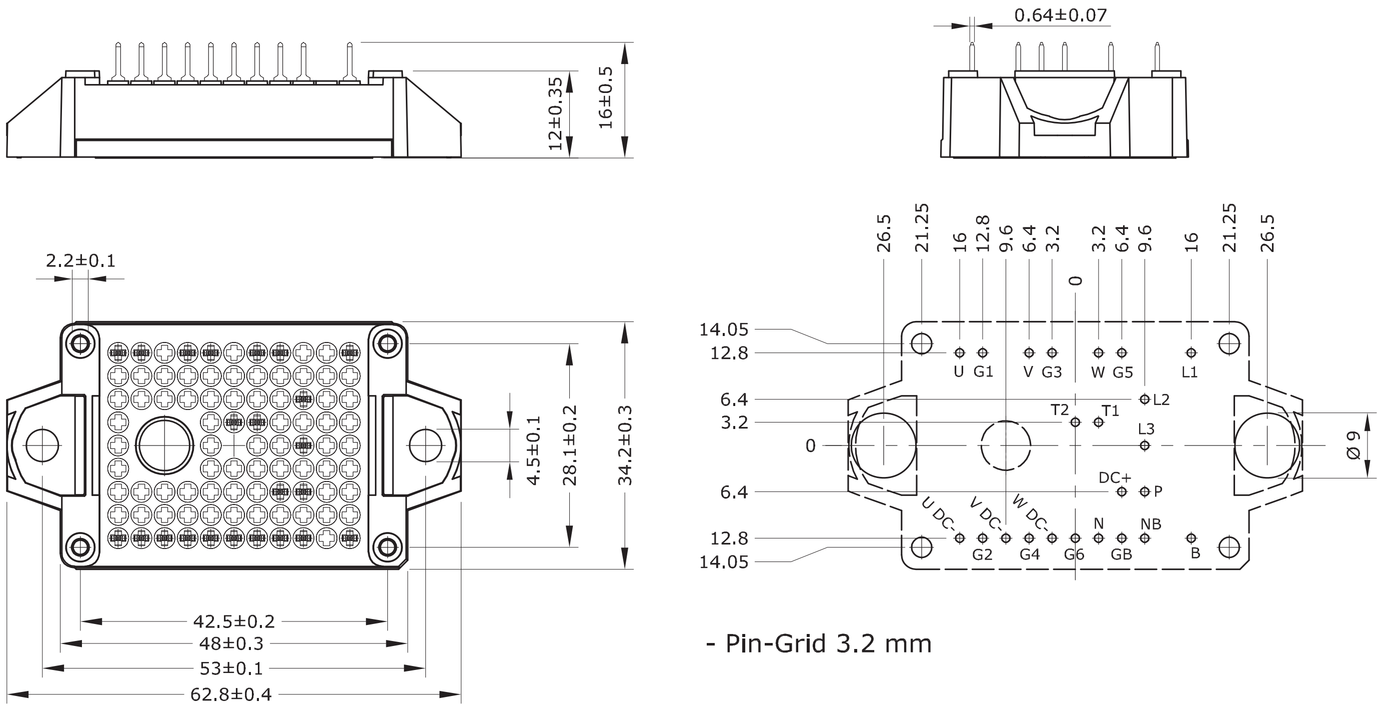
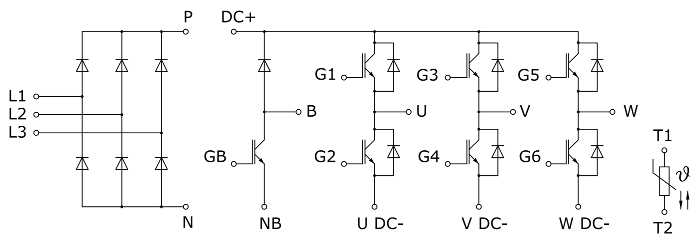


Fig. 14: Typ. Rect. diode forward charact., incl. $R_{CC'+ EE'}$



- Pin-Grid 3.2 mm

SEMITOP®E1 Solder



DGDL-ET

This is an electrostatic discharge sensitive device (ESDS) due to international standard IEC 61340.

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